

Mark 978 Series

Sanitary Control Valves - JD Version

CRN Registration Number Available

The Mark 978-JD (Jorlon Diaphragm) Series is designed to meet the rigid specifications for sterile process and clean utility control valves. This valve series is suitable for a wide variety of applications in the, bio-pharmaceutical, Parenteral, cosmetic, dairy and food and beverage industries.

The Mark 978 meets ASME BPE 2009 guidelines, and is ideally suited for a wide range of flowing media in both the clean utility and process areas of sanitary and aseptic systems.

High rangeability, true characterized trim, high capacities, superior temperature and pressure ratings, facilitated by a superior diaphragm, make the MK978 the sanitary control valve for sterile process, buffer, WFI and acid metering, and clean gas and steam services.

Whether the need is to control pressure, temperature, flow, pH, or another variable, the MK978 is the right valve for your process.

FEATURES

- Specialized design of diaphragm seal and components allows ultra-high cycle life and lifetime diaphragm warranty
- Jorlon diaphragm – highest continuous steam pressure ratings on the market, full CIP/SIP capabilities
- FDA & USP Class VI compliance standard on all process seal and seat materials
- Self draining – Angle Body: when mounted in vertical (all sizes) or horizontal orientations (except 3"); IN-LINE: 1", 1-1/2" & 2" when mounted in horizontal line
- No guiding in the wetted area – prevents particulate generation
- Mechanically polished internal components – 20Ra (0,5 µm) finish, electropolish – standard; , 8Ra optional.
- Wetted parts made of 100% ASTM A479 316L Stainless Steel barstock
- Maintenance-friendly – easy to perform sanitary maintenance with simple disassembly and reassembly
- Steel, baked corrosion resistant coated multi-spring actuators to meet a wide range of differential pressure requirements while providing excellent corrosion resistance during washdown



AVAILABLE FINISHES

Body

- Standard:* 20 Ra mechanical finish on internal wetted surfaces (0,5 µm); machine finish on exterior (63 RMS), and electropolished inside and out
- Optional:* 20 Ra mechanical finish on external surfaces (0,5 µm); 8 Ra finish on internal or external surfaces (0,2 µm)

Stem

- Standard:* 20 Ra mechanical finish and electropolish (0,5 µm)
- Optional:* 8 Ra mechanical finish (0,2 µm)

APPLICATIONS

A wide variety of applications exist for the MK978 in the pharmaceutical, biotech, health care, and food & beverage and other industries including:

Processes

- Fermenter
- Bioreactor
- Lyophilization
- Chromatography
- SIP/CIP Systems
- Parenteral filling

Media

- Bio-process
- Caustic
- Acids
- Buffer
- Clean Steam
- WFI

SPECIFICATIONS – JORLON & ELASTOMER DIAPHRAGM**Sizes**

- Angle Body: 1/2" (DN15) through 3" (DN80)
- InLine Series: 1" (DN25) through 2" (DN50)

Body/Bonnet Connection: bolted flange**Body/Bonnet Seal:** valve diaphragm serves as body/bonnet seal**Body Material:** ASTM A479 316L SST Barstock**Stem Material:** ASTM A479 316L SST Barstock**Bonnet Material:** ASTM A479 316L SST Barstock**Diaphragm**

Jorlon (1/2" – 3")

- FDA/USP Class VI to +340°F (171°C)

Stem Bushing: FDA PEEK (no process contact)**Actuators**

Pneumatic

- 1/2" – 1" (DN15 – DN25)
35M & 55M: Steel, baked corrosion resistant coating
- 1-1/2" – 2" (DN40 – DN50)
55M & 85M: Steel, baked corrosion resistant coating
- 3" (DN80)
85M: Steel, baked corrosion resistant coating

Electric

- Contact factory

Shutoff

- Standard: ANSI Class III with metal seat
- Optional: ANSI Class VI with soft seat (not available in 1/2")

Ranges: 3-15, 6-30, 3-9*, or 9-15* psi (0,2-1,0; 04-2,0; 0,2-0,6; or 0,6-1,0 bar) (* positioner required);**Maximum Pressure @ 100°F (38°C)**

- Jorlon (1/2" – 3"): 150 psi (10,3 bar)

Maximum Pressure/Temperature Rating

- Jorlon (1/2" – 3"): 100 psi @ +340°F (6,9 bar @ +171°C)

Flow Characteristics: Linear, equal percentage, or quick opening (consult factory for quick opening's Cv's)**Cv (Kv) Ratings (Diaphragm)**

Cv (Kv) Ratings		
Size	Linear	Equal Percentage
1/2"	0.2 / 0.5 / 1.0 (0,17 / 0,43 / 0,86)	
3/4"	1.0 \ 2.0 \ 3.5 \ 5.0 (0,86 \ 1,72 \ 3,01 \ 4,30)	3.5 \ 5.0 (3,01 \ 4,30)
1"	7.5 \ 15 (6,45 \ 12,90)	7.5 (6,45)
1-1/2"	5.0 \ 10 \ 15 \ 20.0 (4,30 \ 8,60 \ 12,90 \ 17,20)	30 (25,80)
2"	10 \ 15 \ 20 \ 30 (8,60 \ 12,90 \ 17,20 \ 25,8)	40, 60 (34,4 \ 52)
3"	75\100\125 (65\86\108)	60\80\100 (52\69\86)

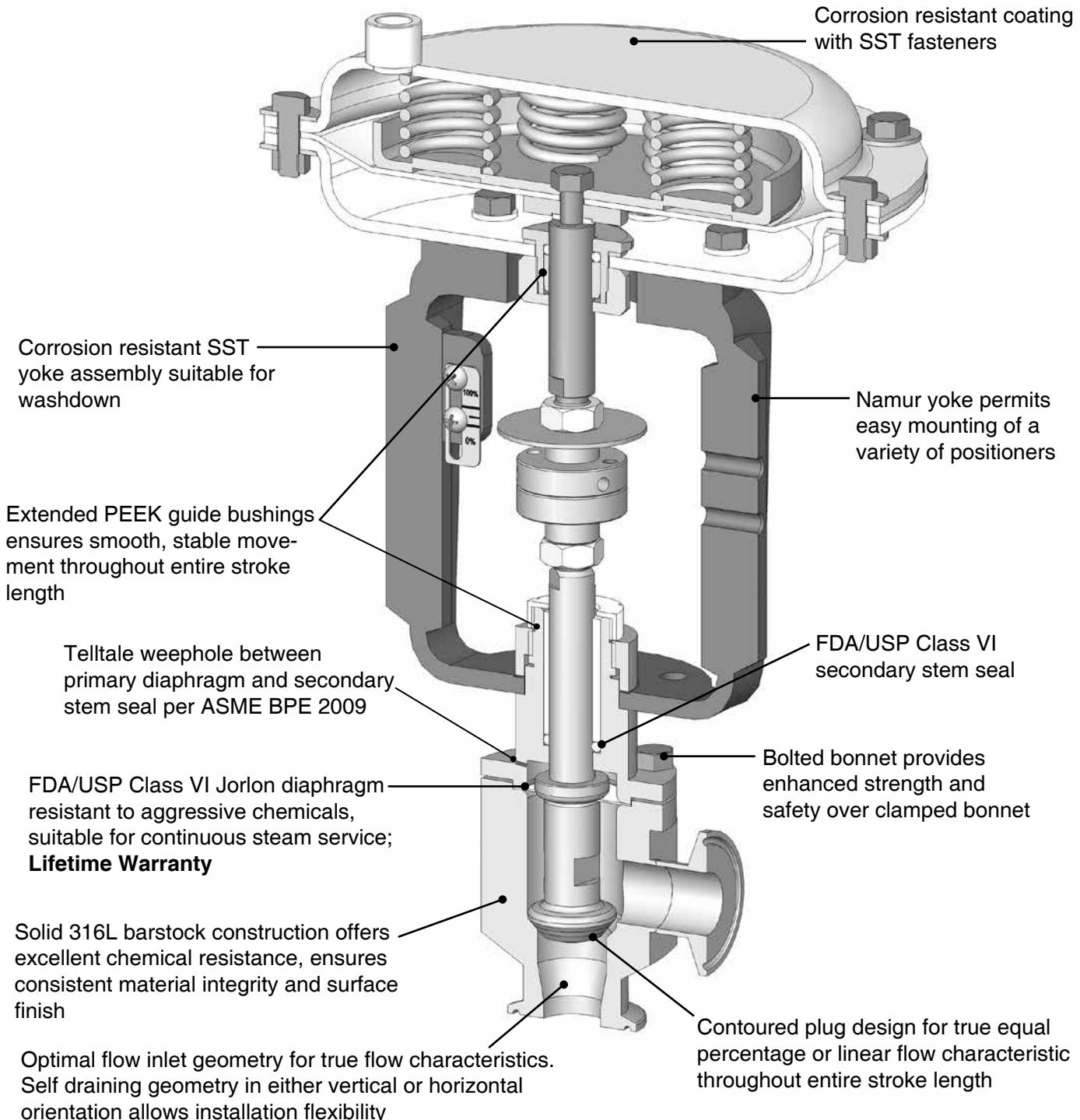
MAXIMUM Δ Ratings, PSI (BAR)

Valve Size	Valve Cv	Actuator Size	ATO 3-15	ATO 6-30 or with positioner @ 40 psi	ATC 3-15 or with positioner @ 20 psi	ATC 6-30 @ 40 psi
1/2"	0.2 / 0.5 / 1.0	35M/55M	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)
3/4"	1 / 2 / 3.5 / 5	35M/55M	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)
1"	3.5 / 5	35M	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)
1"	3.5 / 5	55M	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)
1"	7.5 / 15	35M	75 (5,2)	120 (8,3)	75 (5,2)	150 (10,3)
1"	7.5 / 15	55M	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)
1-1/2"	5 / 10 / 15	55M	N/A	126 (8,7)	150 (10,3)	150 (10,3)
1-1/2"	5 / 10 / 15	85M	N/A	150 (10,3)	150 (10,3)	150 (10,3)
1-1/2"	20 / 30	55M	N/A	97 (6,7)	150 (10,3)	150 (10,3)
1-1/2"	20 / 30	85M	N/A	150 (10,3)	150 (10,3)	150 (10,3)
2"	10/15/20/30/40/60	55M	N/A	34 (2,3)	111 (7,7)	111 (7,7)
2"	10/15/20/30/40/60	85M	N/A	111 (7,7)	150 (10,3)	150 (10,3)
3"	60/75/80/100/125	85M	N/A	100 (6,9)	100 (6,9)	100 (6,9)

Note: 1-1/2", 2" & 3" require positioner supplied by Steriflow or customer. 3" actuator is bench set @ 11 - 30 psi.

Note: 1/2" – 2" with positioner ATO actuator is bench set @ 6-30 psi/ ATC actuator is bench set @ 3-15 psi.

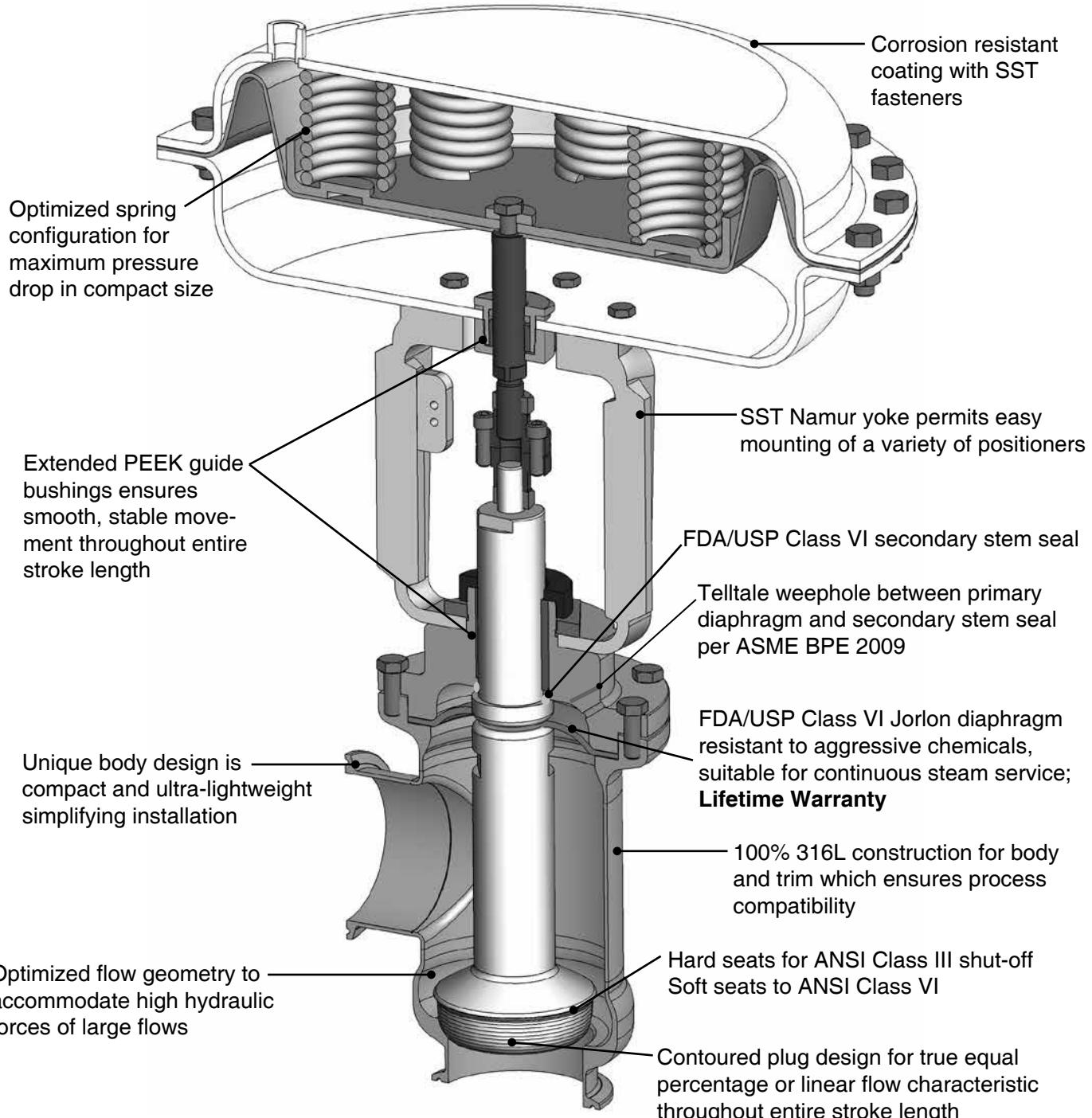
JORLON DIAPHRAGM SEAL (1/2" – 2")



SPECIFICATION

Stainless steel sanitary control valve shall be made from ASTM A479 316L barstock material, which includes body and all wetted metal parts. Control valve with the stem sealed by FDA approved and USP Class VI certified Jorlon diaphragm with lifetime warranty. The valve stem shall be supported by a one piece, SS NAMUR Yoke to provide structural rigidity in any installation orientation. Guiding of valve stem/plug shall be outside of the wetted process areas of valve above diaphragm. Control valve shall have secondary stem seal, and extended guide bushing to provide additional support for multiple installation orientations. Valve shall be self draining in any orientation.

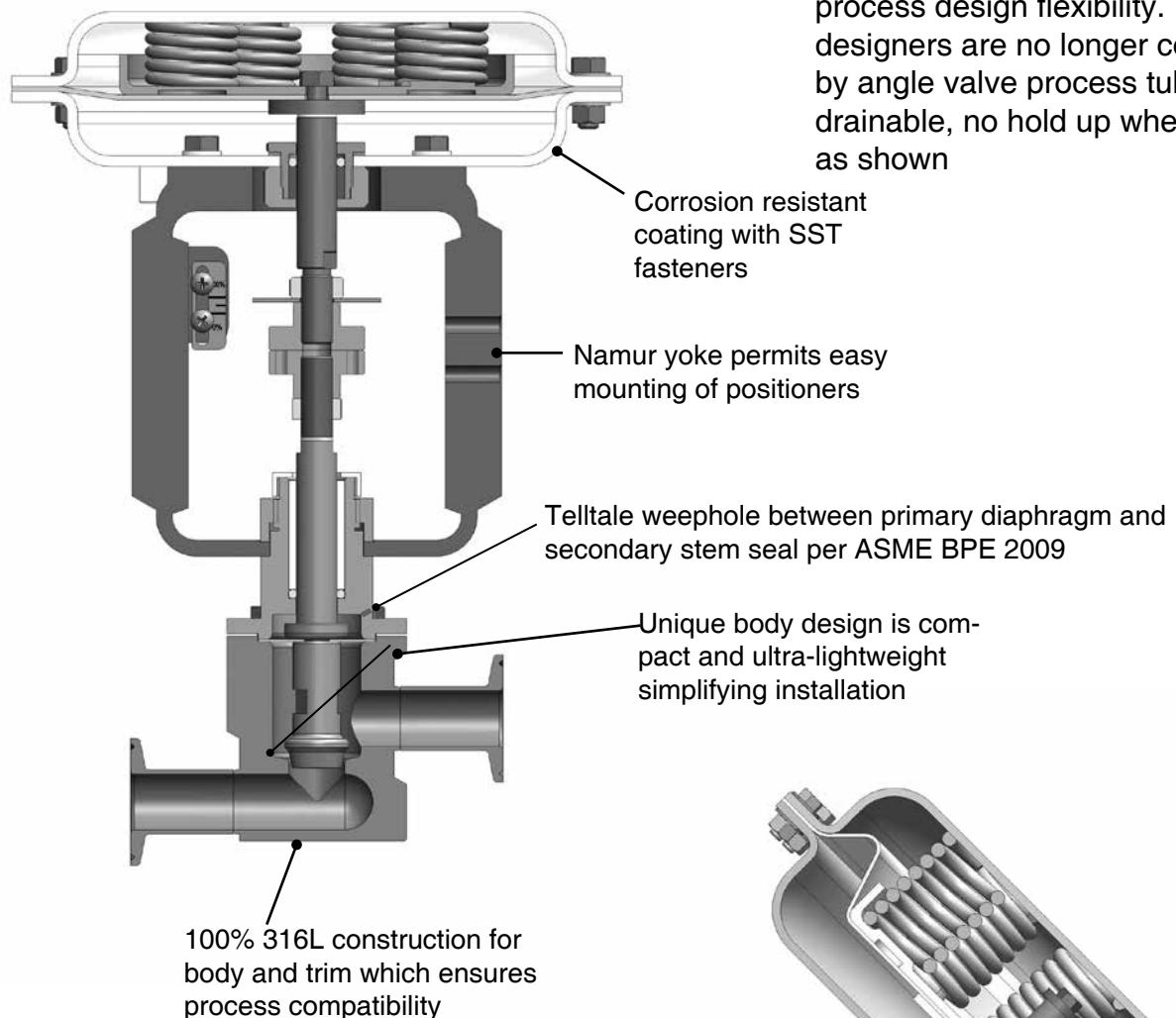
JORLON DIAPHRAGM SEAL (3")



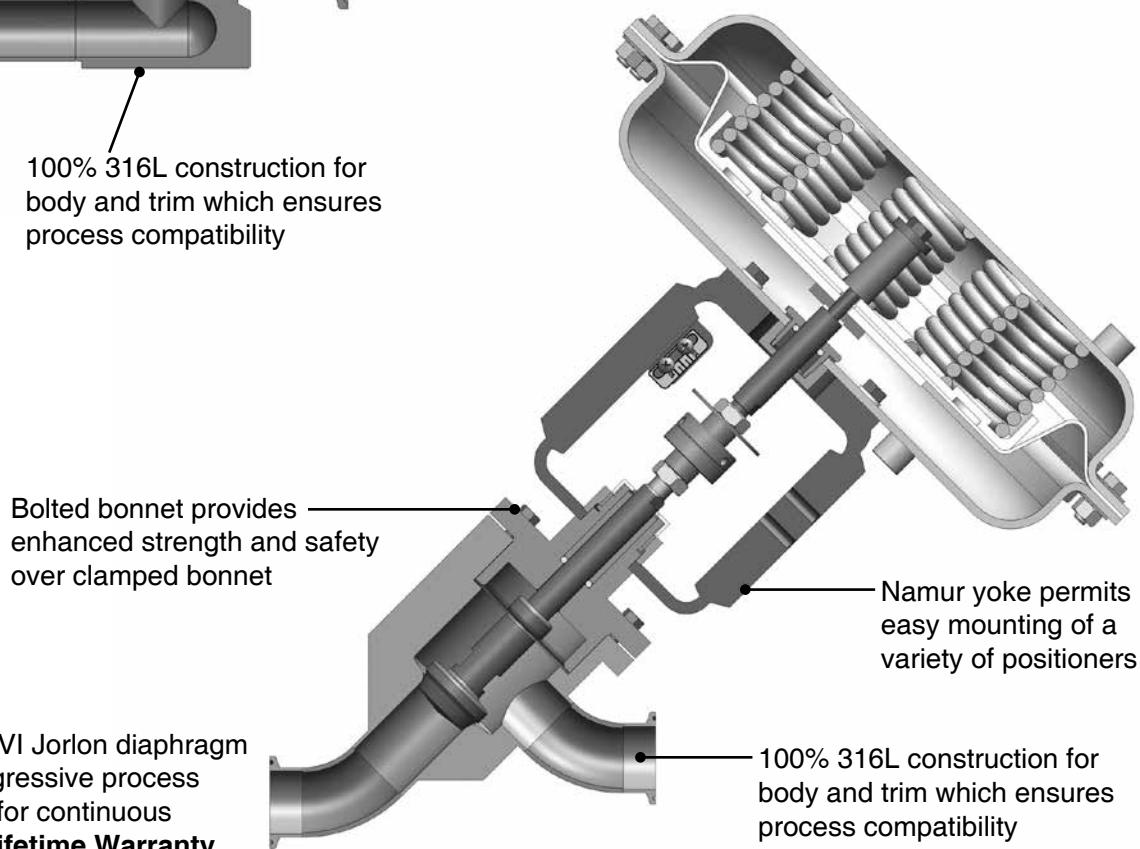
SPECIFICATION

Stainless steel sanitary control valve shall be made from ASTM SA479 316L material, which includes body and all wetted metal parts. Control valve with the stem sealed by FDA approved and USP Class VI certified Jorlon diaphragm with lifetime warranty. The valve stem shall be supported by a one piece, SS NAMUR Yoke to provide structural rigidity in any installation orientation. Guiding of valve stem/plug shall be outside of the wetted process areas of valve above diaphragm. Control valve shall have secondary stem seal, and extended guide bushing to provide additional support for multiple installation orientations. Valve shall be self draining when installed with inlet vertical and below valve assembly.

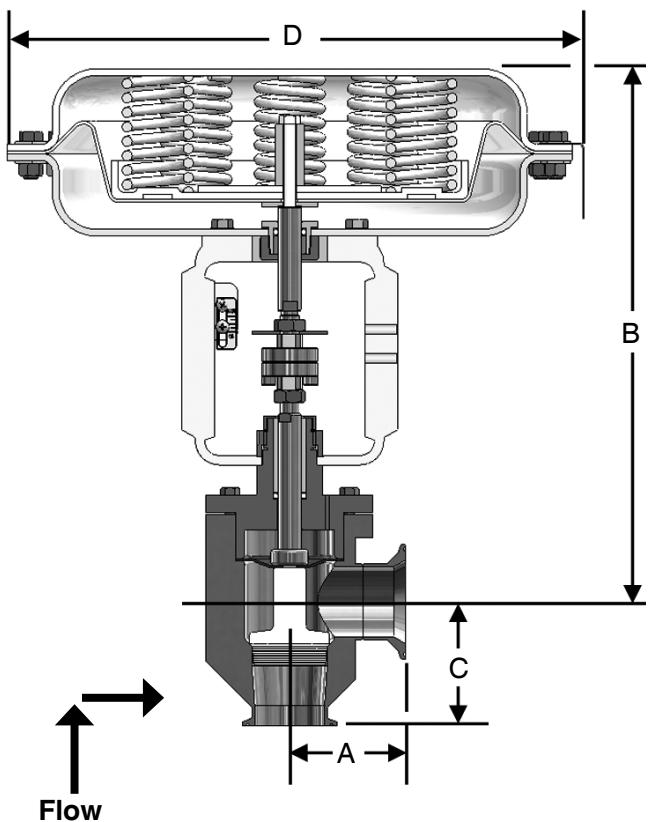
MARK 978 INLINE



New INLINE design allows process design flexibility. Process designers are no longer constrained by angle valve process tubing. Fully drainable, no hold up when installed as shown

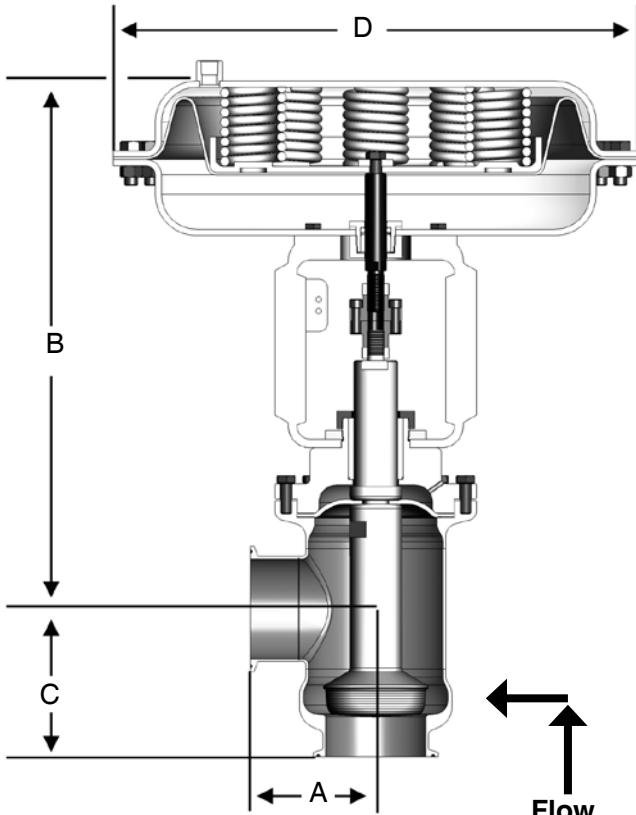


DIMENSIONS



1/2" – 2" VALVE SIZES

valve has no hold-up when installed as shown, and when installed with the inlet horizontal.



3" VALVE SIZE

INCHES

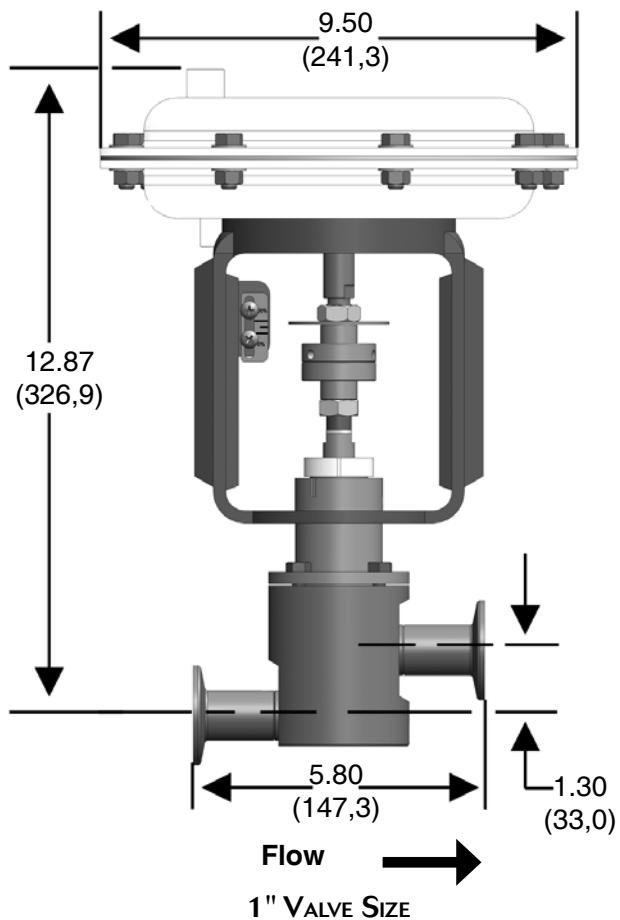
Valve Size	Dimensions				Weight Lbs
	A	B	C	D	
1/2"	2.08	11.94	1.91	9.50 (35M)	27 (35M)
				12.50 (55M)	42 (55M)
3/4"	2.08	11.94	1.91	9.50 (35M)	27 (35M)
				12.50 (55M)	42 (55M)
1"	2.08	11.94	1.91	9.50 (35M)	27 (35M)
				12.50 (55M)	42 (55M)
1-1/2"	3.08	15.00	3.30	12.50 (55M)	47 (55M)
				15.00 (85M)	57 (85M)
2"	3.08	15.00	3.30	12.50 (55M)	47 (55M)
				15.00 (85M)	57 (85M)
3"	3.59	15.1	4.2	15.00 (85M)	59 (85M)

METRIC

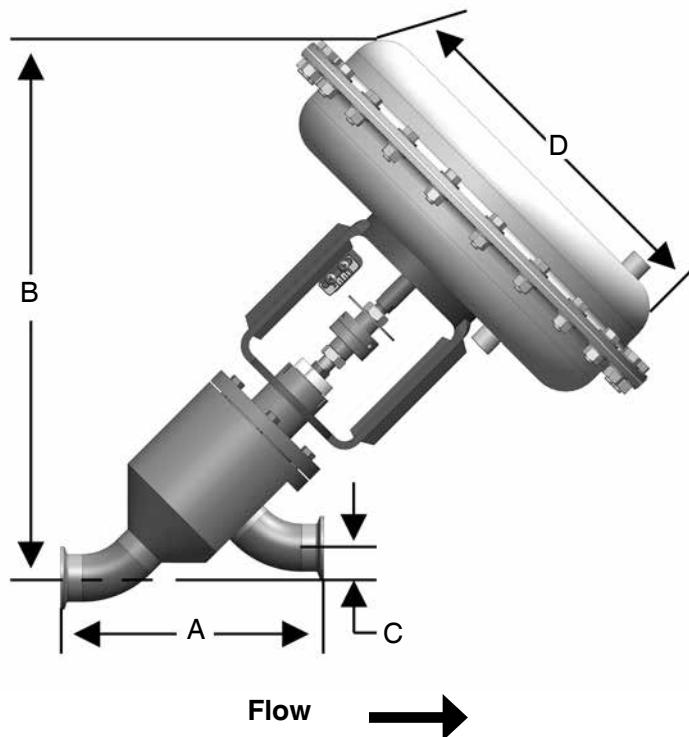
Valve Size	Dimensions				Weight Kgs
	A	B	C	D	
DN15	53	303	49	241 (35M)	12 (35M)
				318 (55M)	19 (55M)
DN20	53	303	49	241 (35M)	12 (35M)
				318 (55M)	19 (55M)
DN25	53	303	49	241 (35M)	12 (35M)
				318 (55M)	19 (55M)
DN40	78	381	84	318 (55M)	21 (55M)
				381 (85M)	26 (85M)
DN50	78	381	84	318 (55M)	21 (55M)
				381 (85M)	26 (85M)
DN80	91	384	107	381 (85M)	27 (85M)

Based on US tri-clamp ends. Consult factory for DIN and ISO tri-clamp end dimensions

INLINE DIMENSIONS



valve has no hold-up when installed as shown, and when installed with the inlet horizontal.



valve has no hold-up when installed as shown, and when installed with the inlet horizontal.

Valve Size	Dimensions				Weight Lbs
	A	B	C	D	
1-1/2"	8.31	17.00	0.96	12.50 (55M)	49 (55M)
				15.00 (85M)	59 (85M)
2"	10.23	17.25	0.96	12.50 (55M)	49 (55M)
				15.00 (85M)	59 (85M)

Valve Size	Dimensions				Weight Kgs
	A	B	C	D	
DN40	211	432	24,4	318 (55M)	22 (55M)
				381 (85M)	27 (85M)
DN50	260	438	24,4	318 (55M)	22 (55M)
				381 (85M)	27 (85M)

Based on US tri-clamp ends. Consult factory for DIN and ISO tri-clamp end dimensions

ORDERING SCHEMATIC (1/2", 3/4", 1")

Model No	Size	Stem Seal	Seat	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

Model	
978	Standard
978SP	Side Mounted Positioner
978TP	Top Mounted Positioner
978N	In Line Body
978NSP	InLine with SMP
978NTP	InLine with TMP

Size	
050	1/2"
075	3/4"
100	1"

Stem Seal	
JD	Jorlon Diaphragm

Seat	
	Leave blank for standard Hard Seat
P	PEEK (FDA/USP Class VI)
T	Teflon FDA/USP Class VI

PEEK & Teflon seats not available on 1/2" size

1,2,3,4,5,6		1/2" Tri-C Body, Cv, Char. Finish
AALN1A		1/2" LIN Cv 0.2 20Ra int./63 RMS. ext.
A1LN1A		1/2" LIN Cv 0.2 20Ra int./20Ra ext.
A2LN10		1/2" LIN Cv 0.2 8Ra int. /20Ra ext.
A3LN10		1/2" LIN Cv 0.2 8Ra int./8Ra ext.
A4LN10		1/2" LIN Cv 0.2 8Ra int./63RMS ext.
AAEPA1		1/2" EQP Cv 0.2 20Ra int./63 RMS ext.
A1EPA1		1/2" EQP Cv 0.2 20Ra int./20Ra ext.
A2EP11		1/2" EQP Cv 0.2 8Ra int./20Ra ext.
A3EP11		1/2" EQP Cv 0.2 8Ra int./8Ra ext.
A4EP11		1/2" EQP Cv 0.2 8Ra int./63 RMS ext.
AALN2A		1/2" LIN Cv 0.5 20Ra int./63RMS ext.
A1LN2A		1/2" LIN Cv 0.5 20Ra int./20Ra ext.
A2LN21		1/2" LIN Cv 0.5 8Ra int./20Ra ext.
A3LN21		1/2" LIN Cv 0.5 8Ra int./8Ra ext.
A4LN21		1/2" LIN Cv 0.5 8Ra int./63 RMS ext.
AAEPA2		1/2" EQP Cv 0.5 20Ra int./63 RMS ext.
A1EPA2		1/2" EQP Cv 0.5 20Ra int./20Ra ext.
A2EP12		1/2" EQP Cv 0.5 8Ra int./20Ra ext.
A3EP12		1/2" EQP Cv 0.5 8Ra int./8Ra ext.
A4EP12		1/2" EQP Cv 0.5 8Ra int./63 RMS ext.

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1,2,3,4,5,6		1/2" Tri-C Body, Cv, Char. Finish
AALN3A		1/2" LIN Cv 1.0 20Ra int./63 RMS ext.
A1LN3A		1/2" LIN Cv 1.0 20Ra int./20Ra ext.
A2LN31		1/2" LIN Cv 1.0 8Ra int./20Ra ext.
A3LN31		1/2" LIN Cv 1.0 8Ra int./8Ra ext.
A4LN31		1/2" LIN Cv 1.0 8Ra int./63 RMS ext.
AAEPA3		1/2" EQP Cv 1.0 20Ra int./63 RMS ext.
A1EPA3		1/2" EQP Cv 1.0 20Ra int./20Ra ext.
A2EP13		1/2" EQP Cv 1.0 8Ra int./20Ra ext.
A3EP13		1/2" EQP Cv 1.0 8Ra int./8Ra ext.
A4EP13		1/2" EQP Cv 1.0 8Ra int./63 RMS ext.
1,2,3,4,5,6		3/4" Tri-C Body, Cv, Char. Finish
BALN1A		3/4" LIN Cv 1.0 20Ra int./63 RMS ext.
B1LN1A		3/4" LIN Cv 1.0 20Ra int./20Ra ext.
B2LN10		3/4" LIN Cv 1.0 8Ra int./20Ra ext.
B3LN10		3/4" LIN Cv 1.0 8Ra int./8Ra ext.
B4LN10		3/4" LIN Cv 1.0 8Ra int./63 RMS ext.
BAEPA1		3/4" EQP Cv 1.0 20Ra int./63 RMS ext.
B1EPA1		3/4" EQP Cv 1.0 20Ra int./20Ra ext.
B2EP11		3/4" EQP Cv 1.0 8Ra int./20Ra ext.
B3EP11		3/4" EQP Cv 1.0 8Ra int./8Ra ext.
B4EP11		3/4" EQP Cv 1.0 8Ra int./63 RMS ext.
BALN2A		3/4" LIN Cv 2.0 20Ra int./63 RMS ext.
B1LN2A		3/4" LIN Cv 2.0 20Ra int./20Ra ext.
B2LN21		3/4" LIN Cv 2.0 8Ra int./20Ra ext.
B3LN21		3/4" LIN Cv 2.0 8Ra int./8Ra ext.
B4LN21		3/4" LIN Cv 2.0 8Ra int./63 RMS ext.
B2LNBC		3/4" LIN Cv 2.0 8Ra int/20Ra ext. - TBL
BAEPA2		3/4" EQP Cv 2.0 20Ra int./63 RMS ext.
B1EPA2		3/4" EQP Cv 2.0 20Ra int./20Ra ext.
B2EP12		3/4" EQP Cv 2.0 8Ra int./20Ra ext.
B3EP12		3/4" EQP Cv 2.0 8Ra int./8Ra ext.
B4EP12		3/4" EQP Cv 2.0 8Ra int./63 RMS ext.
CALN3A		3/4" LIN Cv 3.5 20Ra int./63 RMS ext.
C1LN3A		3/4" LIN Cv 3.5 20Ra int./20Ra ext.
C2LN31		3/4" LIN Cv 3.5 8Ra int./20Ra ext.
C3LN31		3/4" LIN Cv 3.5 8Ra int./8Ra ext.
C4LN31		3/4" LIN Cv 3.5 8Ra int./63 RMS ext.
CAEPA3		3/4" EQP Cv 3.5 20Ra int./63 RMS ext.
C1EPA3		3/4" EQP Cv 3.5 20Ra int./20Ra ext.
C2EP13		3/4" EQP Cv 3.5 8Ra int./20Ra ext.
C3EP13		3/4" EQP Cv 3.5 8Ra int./8Ra ext.
C4EP13		3/4" EQP Cv 3.5 8Ra int./63 RMS ext.

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ORDERING SCHEMATIC CONTINUED (1/2", 3/4", 1")

1,2,3,4,5,6	3/4" Tri-C Body, Cv, Char. Finish
CALN4A	3/4" LIN Cv 5.0 20Ra int./63 RMS ext.
C1LN4A	3/4" LIN Cv 5.0 20Ra int./20Ra ext.
C2LN41	3/4" LIN Cv 5.0 8Ra int./20Ra ext.
C3LN41	3/4" LIN Cv 5.0 8Ra int./8Ra ext.
C4LN41	3/4" LIN Cv 5.0 8Ra int./63 RMS ext.
C2LNBD	3/4" LIN Cv 5.0 8Ra int./20Ra ext. - TBL
CAEPA4	3/4" EQP Cv 5.0 20Ra int./63 RMS ext.
C1EPA4	3/4" EQP Cv 5.0 20Ra int./20Ra ext.
C2EP14	3/4" EQP Cv 5.0 8Ra int./20Ra ext.
C3EP14	3/4" EQP Cv 5.0 8Ra int./8Ra ext.
C4EP14	3/4" EQP Cv 5.0 8Ra int./63 RMS ext.

1,2,3,4,5,6	1" Tri-C Body, Cv, Char. Finish
EALN4A	1" LIN Cv 15 20Ra int./63 RMS ext.
E1LN4A	1" LIN Cv 15 20Ra int./20Ra ext.
E2LN41	1" LIN Cv 15 8Ra int./20Ra ext.
E3LN41	1" LIN Cv 15 8Ra int./8Ra ext.
E4LN41	1" LIN Cv 15 8Ra int./63 RMS ext.
E2LNBD	1" LIN Cv 15 8Ra int./20Ra ext. - TBL

7 & 8	Stem Seal
JH	Jorlon / FDA / USP Class VI
ZZ	Non-Standard

9 & 10	Actuator / Range
	978 / 978TP/978N
3D	35M 3-15 DIR
3R	35M 3-15 REV
4D	35M 6-30 DIR
4R	35M 6-30 REV
5D	55M 3-15 DIR
5R	55M 3-15 REV
6D	55M 6-30 DIR
6R	55M 6-30 REV
	978SP
3D	35M ALL DIR
3R	35M ALL REV
5D	55M ALL DIR
5R	55M ALL REV

11 & 12	Action
DD	Direct
RR	Reverse

13 & 14	Accessories
ØØ	None
1A	I/P Trans. 4-20M / 3-15P
2A	Air Reg. with gage
3A	I/P Trans. 4-20M / 6-30P

15	SMP
Ø	None
A	SMP DIR / REV 3-15
B	SMP DIR / REV 3-9
C	SMP DIR / REV 9-15
D	SMP / IP DIR / REV 4-20
E	SMP / IP DIR / REV 4-12
F	SMP / IP DIR / REV 12-20
G	MK16IQ-S DIR / REV 4-20
H	MK16IQ - B DIR / REV 4-20
J	MK16IQ - FF DIR / REV 4-20

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ORDERING SCHEMATIC CONTINUED (1-1/2" & 2")

Model No	Size	Stem Seal	Seat	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
				/															

	Model
978SP	Side Mounted Positioner
978TP	Top Mounted Positioner
978NSP	InLine with SMP
978NTP	InLine with TMP

	Size
150	1-1/2"
200	2"

	Stem Seal
JD	Jorlon Diaphragm

	Seat
	Leave blank for standard Hard Seat
P	PEEK (FDA/USP Class VI)
T	Teflon FDA/USP Class VI

1,2,3,4,5,6	1-1/2" Tri-C Body, Cv, Char. Finish
FALN1A	1-1/2" LIN Cv 5 20Ra int./63 RMS. ext.
F1LN1A	1-1/2" LIN Cv 5 20Ra int./20Ra ext.
F2LN10	1-1/2" LIN Cv 5 8Ra int. /20Ra ext.
F3LN10	1-1/2" LIN Cv 5 8Ra int./8Ra ext.
F4LN10	1-1/2" LIN Cv 5 8Ra int./63RMS ext.
FAEPA1	1-1/2" EQP Cv 5 20Ra int./63 RMS ext.
F1EPA1	1-1/2" EQP Cv 5 20Ra int./20Ra ext.
F2EP11	1-1/2" EQP Cv 5 8Ra int./20Ra ext.
F3EP11	1-1/2" EQP Cv 5 8Ra int./8Ra ext.
F4EP11	1-1/2" EQP Cv 5 8Ra int./63 RMS ext.
FALN2A	1-1/2" LIN Cv 10 20Ra int./63 RMS. ext.
F1LN2A	1-1/2" LIN Cv 10 20Ra int./20Ra ext.
F2LN21	1-1/2" LIN Cv 10 8Ra int. /20Ra ext.
F3LN21	1-1/2" LIN Cv 10 8Ra int./8Ra ext.
F4LN21	1-1/2" LIN Cv 10 8Ra int./63RMS ext.
FAEPA2	1-1/2" EQP Cv 10 20Ra int./63 RMS. ext.
F1EPA2	1-1/2" EQP Cv 10 20Ra int./20Ra ext.
F2EP12	1-1/2" EQP Cv 10 8Ra int. /20Ra ext.
F3EP12	1-1/2" EQP Cv 10 8Ra int./8Ra ext.
F4EP12	1-1/2" EQP Cv 10 8Ra int./63RMS ext.

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1,2,3,4,5,6	1-1/2" Tri-C Body, Cv, Char. Finish
FALN3A	1-1/2" LIN Cv 15 20Ra int./63 RMS. ext.
F1LN3A	1-1/2" LIN Cv 15 20Ra int./20Ra ext.
F2LN31	1-1/2" LIN Cv 15 8Ra int. /20Ra ext.
F3LN31	1-1/2" LIN Cv 15 8Ra int./8Ra ext.
F4LN31	1-1/2" LIN Cv 15 8Ra int./63RMS ext.
FAEPA3	1-1/2" EQP Cv 15 20Ra int./63 RMS. ext.
F1EPA3	1-1/2" EQP Cv 15 20Ra int./20Ra ext.
F2EP13	1-1/2" EQP Cv 15 8Ra int. /20Ra ext.
F3EP13	1-1/2" EQP Cv 15 8Ra int./8Ra ext.
F4EP13	1-1/2" EQP Cv 15 8Ra int./63RMS ext.
GALN4A	1-1/2" LIN Cv 20 20Ra int./63 RMS. ext.
G1LN4A	1-1/2" LIN Cv 20 20Ra int./20Ra ext.
G2LN41	1-1/2" LIN Cv 20 8Ra int. /20Ra ext.
G3LN41	1-1/2" LIN Cv 20 8Ra int./8Ra ext.
G4LN41	1-1/2" LIN Cv 20 8Ra int./63RMS ext.
GAEPA4	1-1/2" EQP Cv 20 20Ra int./63 RMS ext.
G1EPA4	1-1/2" EQP Cv 20 20Ra int./20Ra ext.
G2EP14	1-1/2" EQP Cv 20 8Ra int./20Ra ext.
G3EP14	1-1/2" EQP Cv 20 8Ra int./8Ra ext.
G4EP14	1-1/2" EQP Cv 20 8Ra int./63 RMS ext.
GALN5A	1-1/2" LIN Cv 30 20Ra int./63 RMS. ext.
G1LN5A	1-1/2" LIN Cv 30 20Ra int./20Ra ext.
G2LN51	1-1/2" LIN Cv 30 8Ra int. /20Ra ext.
G3LN51	1-1/2" LIN Cv 30 8Ra int./8Ra ext.
G4LN51	1-1/2" LIN Cv 30 8Ra int./63RMS ext.
G2LNBB	1-1/2" LIN Cv 30 8Ra int./20Ra ext. - TBL

1,2,3,4,5,6	2" Tri-C Body, Cv, Char. Finish
HALN1A	2" LIN Cv 10 20Ra int./63 RMS. ext.
H1LN1A	2" LIN Cv 10 20Ra int./20Ra ext.
H2LN10	2" LIN Cv 10 8Ra int. /20Ra ext.
H3LN10	2" LIN Cv 10 8Ra int./8Ra ext.
H4LN10	2" LIN Cv 10 8Ra int./63RMS ext.
HAEPA1	2" EQP Cv 10 20Ra int./63 RMS. ext.
H1EPA1	2" EQP Cv 10 20Ra int./20Ra ext.
H2EP11	2" EQP Cv 10 8Ra int. /20Ra ext.
H3EP11	2" EQP Cv 10 8Ra int./8Ra ext.
H4EP11	2" EQP Cv 10 8Ra int./63RMS ext.
HALN2A	2" LIN Cv 15 20Ra int./63 RMS. ext.
H1LN2A	2" LIN Cv 15 20Ra int./20Ra ext.
H2LN21	2" LIN Cv 15 8Ra int. /20Ra ext.
H3LN21	2" LIN Cv 15 8Ra int./8Ra ext.
H4LN21	2" LIN Cv 15 8Ra int./63RMS ext.

Continued on next page

ORDERING SCHEMATIC CONTINUED (1-1/2" & 2")

1,2,3,4,5,6	2" Tri-C Body, Cv, Char. Finish
HAEPA2	2" EQP Cv 15 20Ra int./63 RMS. ext.
H1EPA2	2" EQP Cv 15 20Ra int./20Ra ext.
H2EP12	2" EQP Cv 15 8Ra int. /20Ra ext.
H3EP12	2" EQP Cv 15 8Ra int./8Ra ext.
H4EP12	2" EQP Cv 15 8Ra int./63RMS ext.
HALN3A	2" LIN Cv 20 20Ra int./63 RMS. ext.
H1LN3A	2" LIN Cv 20 20Ra int./20Ra ext.
H2LN31	2" LIN Cv 20 8Ra int. /20Ra ext.
H3LN31	2" LIN Cv 20 8Ra int./8Ra ext.
H4LN31	2" LIN Cv 20 8Ra int./63RMS ext.
HAEPA3	2" EQP Cv 20 20Ra int./63 RMS. ext.
H1EPA3	2" EQP Cv 20 20Ra int./20Ra ext.
H2EP13	2" EQP Cv 20 8Ra int. /20Ra ext.
H3EP13	2" EQP Cv 20 8Ra int./8Ra ext.
H4EP13	2" EQP Cv 20 8Ra int./63RMS ext.
HALN4A	2" LIN Cv 30 20Ra int./63 RMS. ext.
H1LN4A	2" LIN Cv 30 20Ra int./20Ra ext.
H2LN41	2" LIN Cv 30 8Ra int. /20Ra ext.
H3LN41	2" LIN Cv 30 8Ra int./8Ra ext.
H4LN41	2" LIN Cv 30 8Ra int./63RMS ext.
HAEPA4	2" EQP Cv 30 20Ra int./63 RMS. ext.
H1EPA4	2" EQP Cv 30 20Ra int./20Ra ext.
H2EP14	2" EQP Cv 30 8Ra int. /20Ra ext.
H3EP14	2" EQP Cv 30 8Ra int./8Ra ext.
H4EP14	2" EQP Cv 30 8Ra int./63RMS ext.
IALN5A	2" LIN Cv 40 20Ra int./63 RMS. ext.
I1LN5A	2" LIN Cv 40 20Ra int./20Ra ext.
I2LN51	2" LIN Cv 40 8Ra int. /20Ra ext.
I3LN51	2" LIN Cv 40 8Ra int./8Ra ext.
I4LN51	2" LIN Cv 40 8Ra int./63RMS ext.
IALN6A	2" LIN Cv 60 20Ra int./63 RMS. ext.
I1LN6A	2" LIN Cv 60 20Ra int./20Ra ext.
I2LN61	2" LIN Cv 60 8Ra int. /20Ra ext.
I3LN61	2" LIN Cv 60 8Ra int./8Ra ext.
I4LN61	2" LIN Cv 60 8Ra int./63RMS ext.
7 & 8	Stem Seal
JH	Jorlon – FDA / USP Class VI

9 & 10	Actuator / Range
	978 / 978TP/978N
5D	55M 3-15 DIR
5R	55M 3-15 REV
6D	55M 6-30 DIR
6R	55M 6-30 REV
8D	85M 3-15 DIR
8R	85M 3-15 REV
9D	85M 6-30 DIR
9R	85M 6-30 REV
	978SP
5D	55M ALL DIR
5R	55M ALL REV
8D	85M ALL DIR
8R	85M ALL REV

11 & 12	Action
DD	Direct
RR	Reverse

13 & 14	Accessories
00	None
1A	I/P Trans. 4-20M / 3-15P
2A	Air Reg. with gage
3A	I/P Trans. 4-20M / 6-30P

15	SMP
0	None
A	SMP DIR / REV 3-15
B	SMP DIR / REV 3-9
C	SMP DIR / REV 9-15
D	SMP / IP DIR / REV 4-20
E	SMP / IP DIR / REV 4-12
F	SMP / IP DIR / REV 12-20
G	MK16IQ-S DIR / REV 4-20
H	MK16IQ - B DIR / REV 4-20
J	MK16IQ - FF DIR / REV 4-20

ORDERING SCHEMATIC (3")

Model No	Size	Stem Seal	Seat	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

Model
978SP Side Mounted Positioner

7 & 8	Stem Seal
JH	Jorlon - FDA/USP Class VI

Size
300 3"

9 & 10	Actuator/Range
8D	85M Direct
8R	85M Reverse

Stem Seal
JD Jorlon Diaphragm

11 & 12	Action
DD	Direct
RR	Reverse
13 & 14	Accessories
00	None
1A	I/P Trans. 4-20M / 3-15P
2A	Air Reg. with gage
3A	I/P Trans. 4-20M / 6-30P

1,2,3,4,5,6	3" Tri-C Body, Cv, Char. Finish
JALN1A	3" LIN Cv 75 20Ra int./63 RMS. ext.
J4LN10	3" LIN Cv 75 8Ra int./63RMS ext.
JAEPAP1	3" EQP Cv 60 20Ra int. /63RMS ext.
J4EP11	3" EQP Cv 60 8Ra int./63RMS ext.
JALN2A	3" LIN Cv 100 20Ra 63RMS ext.
J4LN21	3" LIN Cv 100 8Ra int./63RMS ext.
J4EPA2	3" EQP Cv 80 20Ra int./63RMS ext.
J4EP12	3" EQP Cv 80 8Ra int./63RMS ext.
JALN3A	3" LIN Cv 125 20Ra int./63RMS ext.
J4LN31	3" LIN Cv 125 8Ra int./63 RMS ext.
JAEPAP3	3" EQP Cv100 20 Ra int./63RMS ext.
J4EP13	3" EQP Cv100 8Ra int/63RMS ext.

15	SMP
0	None
A	SMP DIR / REV 3-15
B	SMP DIR / REV 3-9
C	SMP DIR / REV 9-15
D	SMP / IP DIR / REV 4-20
E	SMP / IP DIR / REV 4-12
F	SMP / IP DIR / REV 12-20
G	MK16IQ-S DIR / REV 4-20 (HART®)
H	MK16IQ - B DIR / REV 4-20 (not HART®)
J	MK16IQ - FF DIR / REV 4-20 (Foundation Fieldbus™)

DOCUMENTATION

A Certificate of Compliance to material (with heat number and MTR's for body and ferule), surface finish and FDA USP Class VI is provided for each line item on all Steriflow orders at no charge. The following additional documentation is available from our factory upon request at time of ordering:

- Traceable Material Certificates for all wetted parts
- Final Test Reports
- Certificate of Compliance/Certificate of Origin



Steriflow, a division of Jordan Valve
 3170 Wasson Road • Cincinnati, OH 45209
 513.533.5600 • 800.543.7311 • 513.871.0105 (f)
 steriflow@richardsind.com • www.steriflowvalve.com

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