## **Installation & Maintenance Instructions**

3-WAY SOLENOID VALVES FOR

KEYSTONE, NAMUR AND GH-BETTIS AIR ACTUATORS NORMALLY CLOSED OPERATION - ADAPTER BASE MOUNTED - 1/4" NPT

SERIES 8380 Form No.V6847

IMPORTANT: For detailed instructions, see Installation and Maintenance Instructions, Form No.V6846.

## **Torque Chart**

Part Name (Phillips Head Screws)	Torque Value In-Ibs	Torque Value Nm
Pilot Valve Screws	12 ± 2	1,4 ± 0,2
Base Screws	15	1,7

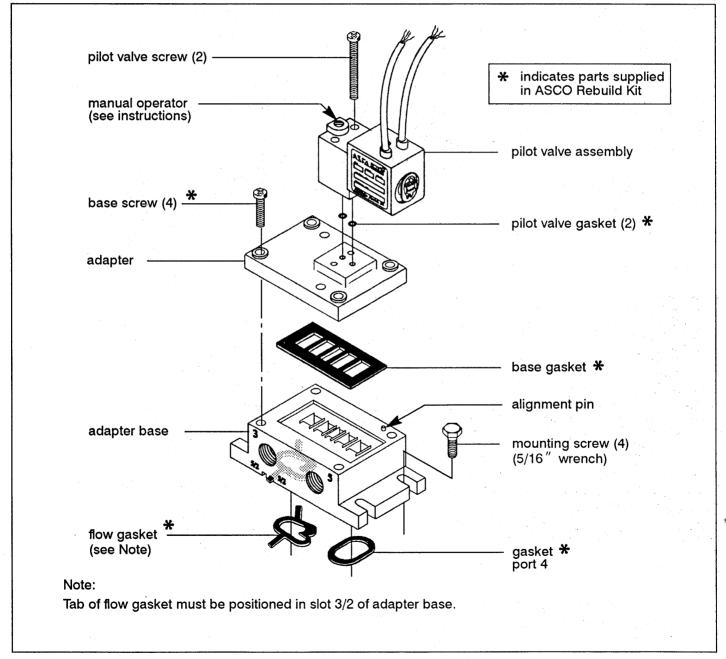


Figure 7. Series 8380 valve for GH-Bettis Actuators.

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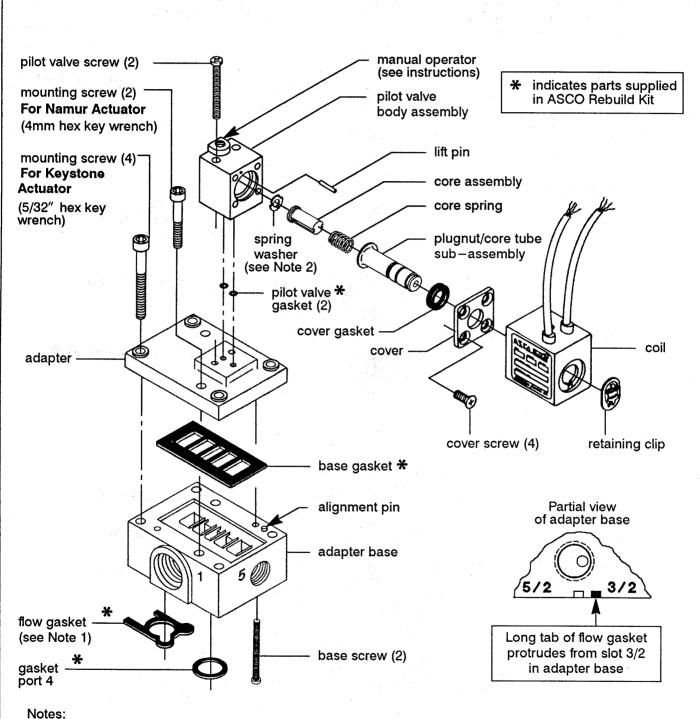
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## **Torque Chart**

Part Name (Phillips Head Screws)	Torque Value In-Ibs	Torque Value Nm
Pilot Valve Screws	8 ± 2	0,9 ± 0,2
Base Screws (2)		



- 1. Long tab of flow gasket must be positioned in slot 3/2 of adaper base.
- 2. Tabs on spring washer to face outward.

Figure 8. Series 8380 valve for Namur or Keystone Actuators.