

Installation & Maintenance Instructions

3-WAY SOLENOID VALVES FOR
 KEYSTONE, NAMUR AND GH-BETTIS AIR ACTUATORS
 NORMALLY CLOSED OPERATION - ADAPTER BASE MOUNTED - 1/4" NPT

ASCO
Redi-Air
 SERIES
 8380
 Form No.V6847

IMPORTANT: For detailed instructions, see Installation and Maintenance Instructions, Form No.V6846.

Torque Chart

Part Name (Phillips Head Screws)	Torque Value In-lbs	Torque Value Nm
Pilot Valve Screws	12 ± 2	1,4 ± 0,2
Base Screws	15	1,7

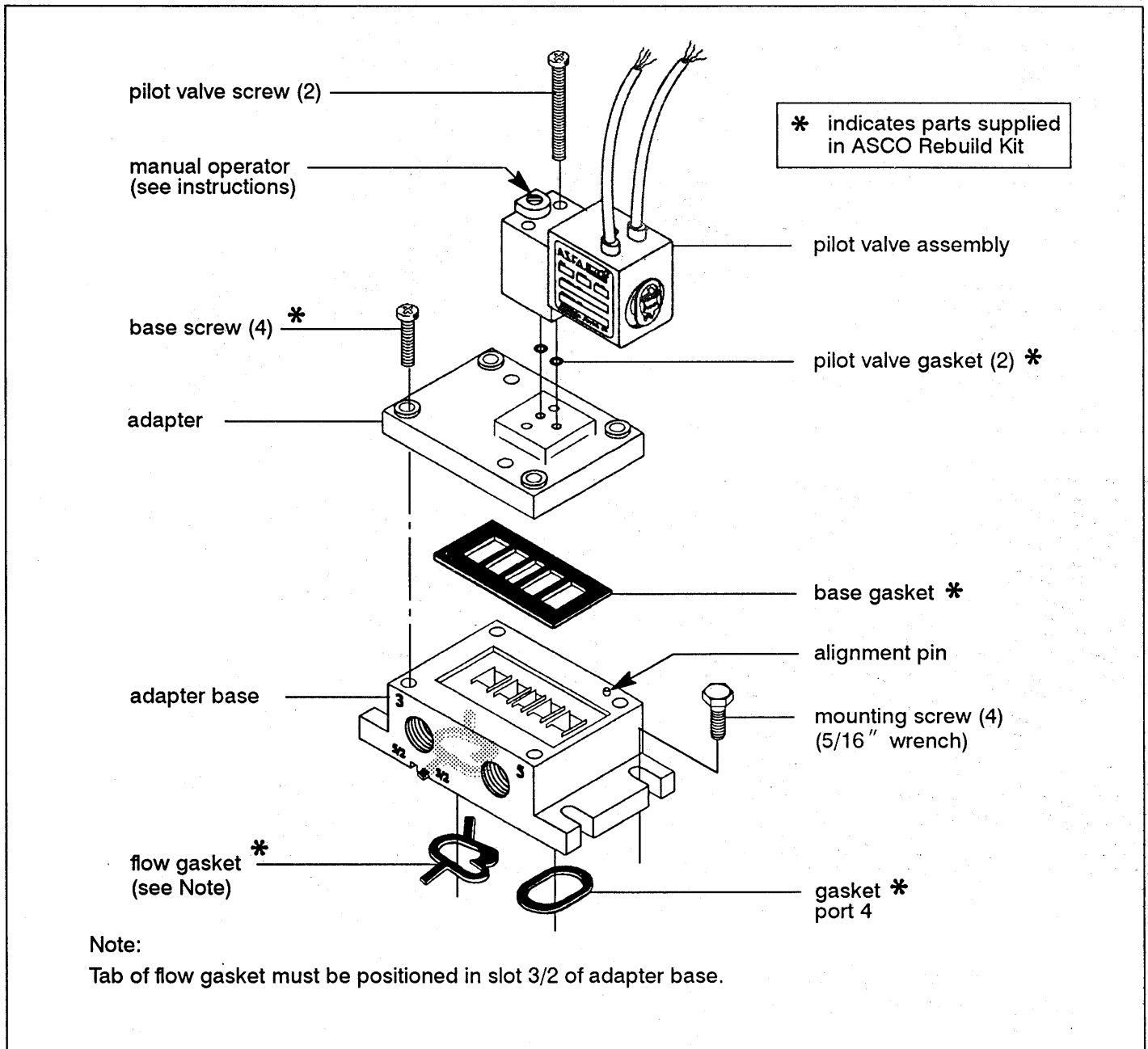


Figure 7. Series 8380 valve for GH-Bettis Actuators.

Torque Chart

Part Name (Phillips Head Screws)	Torque Value In-lbs	Torque Value Nm
Pilot Valve Screws	8 ± 2	$0,9 \pm 0,2$
Base Screws (2)		

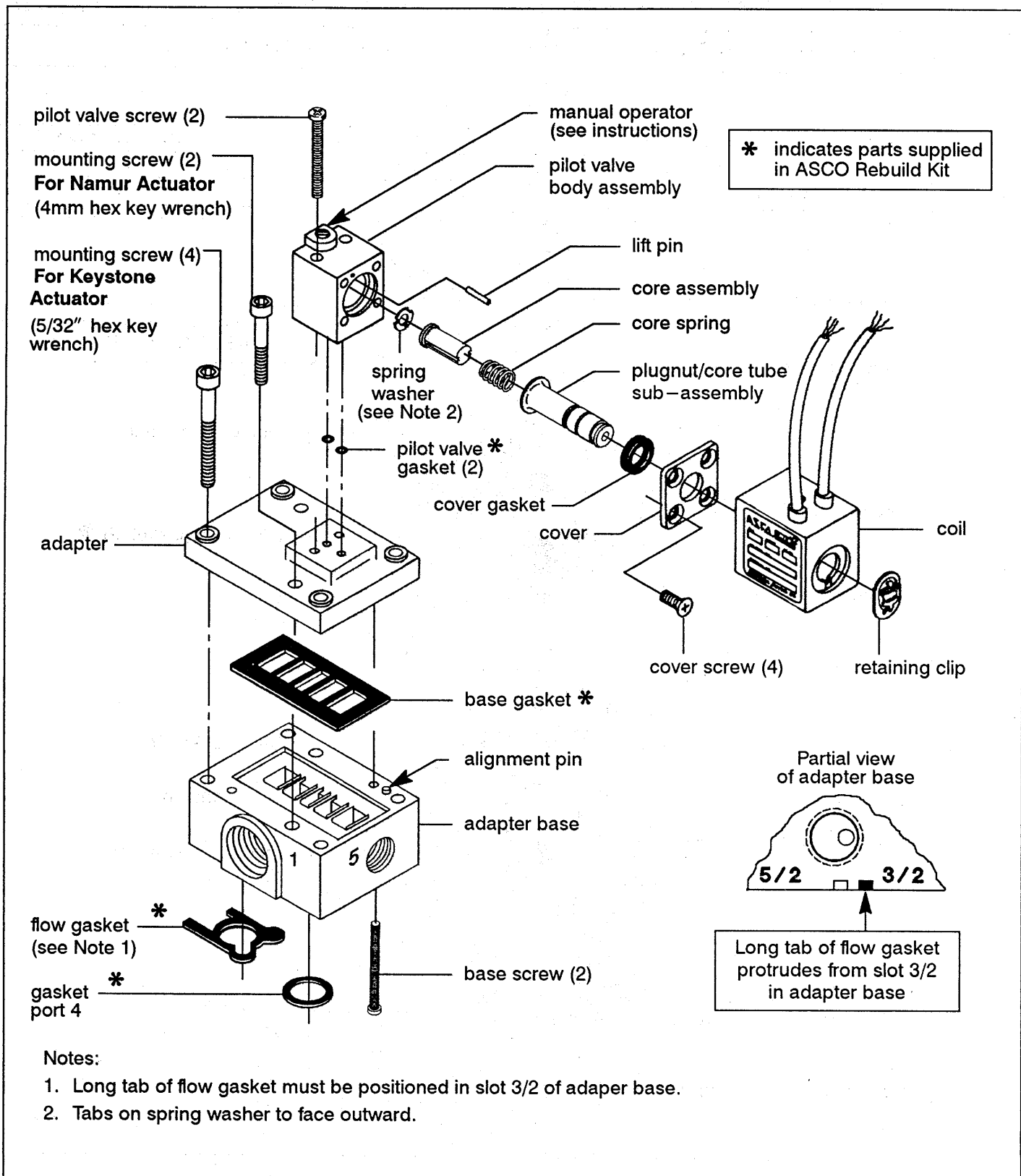


Figure 8. Series 8380 valve for Namur or Keystone Actuators.