SmartLine

Honeywell

Technical Information

STA800 SmartLine Absolute Pressure Specification 34-ST-03-85

Introduction

Part of the SmartLine® family of products, the STA800 and STA80L are high performance absolute pressure transmitters featuring piezoresistive sensor technology combining pressure sensing with on chip temperature compensation capabilities providing high accuracy, stability and performance over a wide range of application pressures and temperatures. The SmartLine family is also fully tested and compliant with Experion ® PKS providing the highest level of compatibility assurance and integration capabilities. SmartLine easily meets the most demanding application needs for pressure measurement applications.

Best in Class Features:

- Accuracy up to 0.055 % of calibrated span
- Automatic temperature compensation
- Rangeability up to 100:1
- Response times as fast as 80ms
- Multiple local display capabilities
- External zero, span, & configuration capability
- Polarity insensitive electrical connections
- Comprehensive on-board diagnostic capabilities
- Integral Dual Seal design for safety based on ANSI/NFPA 70-202 and ANSI/ISA 12.27.0
- Full compliance to SIL 2/3 requirements as a standard.
- Modular design characteristics
- Available with 15 year warranty

Span & Range Limits:

Model	URL mmHgA (mbarA)	LRL mmHgA (mbarA)	Min Span mm HgA (mbarA)	MAWP mmHgA (mbarA)
STA822/82L	780 (1040)	0 (0)	50 (65)	780 (1040)
Model	**psia (barA)**	**psi (barA)**	**psi (barA)**	**psia (barA)**
STA840/84L	500 (35)	0 (0)	5 (.35)	500 (35)
STA87L	3000 (210)	0 (0)	30 (2.1)	3000 (210)

Figure 1 – STA800 Absolute Pressure Transmitters feature field-proven piezoresistive sensor technology

Communications/Output Options:

- 4-20mA dc
- Honeywell Digitally Enhanced (DE)
- HART ® (version 7.0)
- FOUNDATION™ Fieldbus

All transmitters are available with the above listed communications protocols.

Description

The SmartLine family of gauge pressure, differential pressure, and absolute pressure transmitters is designed around a high performance piezo-resistive sensor. This one sensor actually integrates multiple sensors linking process pressure measurement with on-board static pressure (DP Models) and temperature compensation measurements resulting in the best total performance available. This level of performance allows the ST 800 to replace virtually any competitive transmitter available today.

Unique Indication/Display Options

The ST 800 modular design accommodates a basic alphanumeric LCD display or a unique advanced graphics LCD display with many unparalleled features.

Basic Alphanumeric LCD Display Features

- Modular (may be added or removed in the field)
- 0, 90,180, & 270 degree position adjustments
- Pa, KPa, MPa, KGcm2, Torr, ATM, i4H_2O, mH_2O, bar, mbar, inH_2O, inHG, FTH_2O, mmH_2O, mm HG, & psi measurement units
- 2 Lines 16 Characters (4.13H x 1.83W mm)
- Square root output indication

Advanced Graphics LCD Display Features

- Modular (may be added or removed in the field)
- 0, 90, 180, & 270 degree position adjustments
- Standard and custom measurement units available.
- Eight display screens with 3 formats are possible Large PV with Bar Graph or PV with Trend Graph
- Configurable screen rotation timing
- Display Square Root capabilities may be set separately from the 4-20mA dc output signal
- Unique “Health Watch” indication provides instant visibility of diagnostics

Diagnostics

SmartLine transmitters all offer digitally accessible diagnostics which aid in providing advanced warning of possible failure events minimizing unplanned shutdowns, providing **lower overall operational costs**

Configuration Tools

Integral Three Button Configuration Option

Suitable for all electrical and environmental requirements, SmartLine offer the ability to configure the transmitter and display via three externally accessible buttons when either display option is selected. Zero/span capabilities are also optionally available via these buttons with or without selection of a display option.

Hand Held Configuration

SmartLine transmitters feature two-way communication and configuration capability between the operator and the transmitter. This is accomplished via Honeywell’s field-rated Multiple Communication Configurator (MCT202).
The MCT202 is capable of field configuring DE and HART Devices and can also be ordered for use in intrinsically safe environments. All Honeywell transmitters are designed and tested for compliance with the offered communication protocols and are designed to operate with any properly validated hand held configuration device.

Personal Computer Configuration

Honeywell’s SCT 3000 Configuration Toolkit provides an easy way to configure Digitally Enhanced (DE) instruments using a personal computer as the configuration interface. Field Device Manager (FDM) Software and FDM Express are also available for managing HART & Fieldbus device configurations.

System Integration

- SmartLine communications protocols all meet the most current published standards for HART/DE/Fieldbus.
- Integration with Honeywell’s Experion PKS offers the following unique advantages.
  - Transmitter messaging
  - Maintenance mode indication
  - Tamper reporting
  - FDM Plant Area Views with Health summaries
  - All ST 800 units are Experion tested to provide the highest level of compatibility assurance

Modular Design

To help contain maintenance & inventory costs, all ST 800 transmitters are modular in design supporting the user’s ability to replace meter bodies, add indicators or change electronic modules without affecting overall performance or approval body certifications. Each meter body is uniquely characterized to provide in-tolerance performance over a wide range of application variations in temperature and pressure and due to the Honeywell advanced interface, electronic modules may be swapped with any electronics module without losing in-tolerance performance characteristics.

Modular Features

- Meter body replacement
- Exchange/replace electronics/comms modules*
- Add or remove integral indicators*
- Add or remove lightning protection (terminal connection)*

* Field replaceable in all electrical environments (including IS) except flameproof without violating agency approvals.

With no performance effects, Honeywell’s unique modularity results in ***lower inventory needs and lower overall operating costs.***

Performance Specifications[1]

Reference Accuracy [2]:(conformance to +/-3 Sigma)

Model	URL	LRL	Min Span	Maximum Turndown Ratio	Reference Accuracy % Span
STA822	780 mmHgA (1040 mbarA)	0.0 mmHgA (0.0 mbarA)	50 mmHgA (65 mbarA)	15:1	**0.0550%**
STA840	500 psia (35 barA)	0.0 mmHgA (0.0 mbarA)	5 psia (0.35 barA)	100:1	
STA82L	780 mmHgA (1040 mbarA)	0.0 mmHgA (0.0 mbarA)	50 mmHgA (65 mbarA)	15:1	
STA84L	500 psia (35 barA)	0.0 mmHgA (0.0 mbarA)	5 psia (0.35 barA)	100:1	
STA87L	3000 psi (210 barA)	0.0 mmHgA (0.0 mbarA)	30 psia (2.1 barA)	100:1	

Zero and span may be set anywhere within the listed (URL/LRL) range limits

Accuracy at Specified Span and Temperature: (conformance to +/-3 Sigma)

TABLE II

		Accuracy[1] (% of Span)				Temperature Effect (% Span/50°F)	
Model	URL	Turn downs greater than	A	B	C (see URL units)	D	E
STA822	780 mmHgA (1040 mbarA)	8:1	0.015	0.04	90	0.050	0.040
STA840	500 psia (35 barA)	25:1			20	0.025	0.005
STA82L	780 mmHgA (1040 mbarA)	5:1			140	0.050	0.080
STA84L	500 psia (35 barA)	25:1			20	0.025	0.007
STA87L	3000 psi (210 barA)	10:1			300	0.025	
		Turn Down Effect $\pm\left[A + B\left(\frac{C}{Span}\right)\right]$				**Temp Effect** $\pm\left[D + E\left(\frac{URL}{Span}\right)\right]$	

Total Performance (% of Span):

Total Performance Calculation: $= +/- \sqrt{(\text{Accuracy})^2 + (\text{Temperature Effect})^2}$

Total Performance Examples (for comparison): @ 5:1 Turndown, +/-50 °F (28°C) shift

STA822 @ 156 mmHgA: 0.256% of span

STA840 @ 100 psia: 0.074% of span

STA82L @ 156 mmHgA: 0.451% of span

STA84L @ 100 psia: 0.081% of span

STA87L @ 600 psia: 0.081% of span

Typical Calibration Frequency:

Calibration verification is recommended every four (4) years

Notes:

1. Terminal Based Accuracy - Includes combined effects of linearity, hysteresis, and repeatability. Analog output adds 0 .005% of span.
2. For zero based spans and reference conditions of: 25 °C (77°F), 0 psig static pressure, 10 to 55% RH, and 316 Stainless Steel barrier diaphragm.

Operating Conditions – All Models

Parameter	Reference Condition		Rated Condition		Operative Limits		Transportation and Storage	
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature[1]	25±1	77±2	-40 to 85	-40 to 185	-40 to 85	-40 to 185	-55 to 120	-67 to 248
Meter Body Temperature[2]								
STA822/STA82L	25±1	77±2	See Figure 1		See Figure 1		-55 to 125	-67 to 257
STA840, 84L, 87L	25±1	77±2	-40 to 110	-40 to 230	-40 to 125	-40 to 257	-55 to 125	-67 to 257
Humidity %RH	10 to 55		0 to 100		0 to 100		0 to 100	
Vacuum Region - Minimum Pressure STA822, 82L, 840,84L, 87L	See Figure 2. Operate within specifications above 25 mmHgA (33 mbarA). Short term[3] exposure to full vacuum will not result in damage.							
Supply Voltage, Current, and Load Resistance (HART & DE)	10.8 to 42.4 Vdc at terminals (IS versions limited to 30 Vdc) 0 to 1,440 ohms (as shown in Figure 3)							
Maximum Allowable Working Pressure (MAWP)[4, 5]	STA822, 82L = 780 mmHgA, 1,040 mbarA STA840, 84L = 500 psia, 35 barA STA87L = 3,000 psia, 210 barA							

[1] LCD Display operating temperature -20°C to +70°C . Storage temperature -30°C to 80°C.

[2] For CTFE fill fluid, the rating is -15 to 110°C (5 to 230°F)

[3] Short term equals 2 hours at 70°C (158°F)

[4] Units can withstand overpressure of 1.5 x MAWP without damage

[5] Consult factory for MAWP of ST 800 transmitter with CRN approval

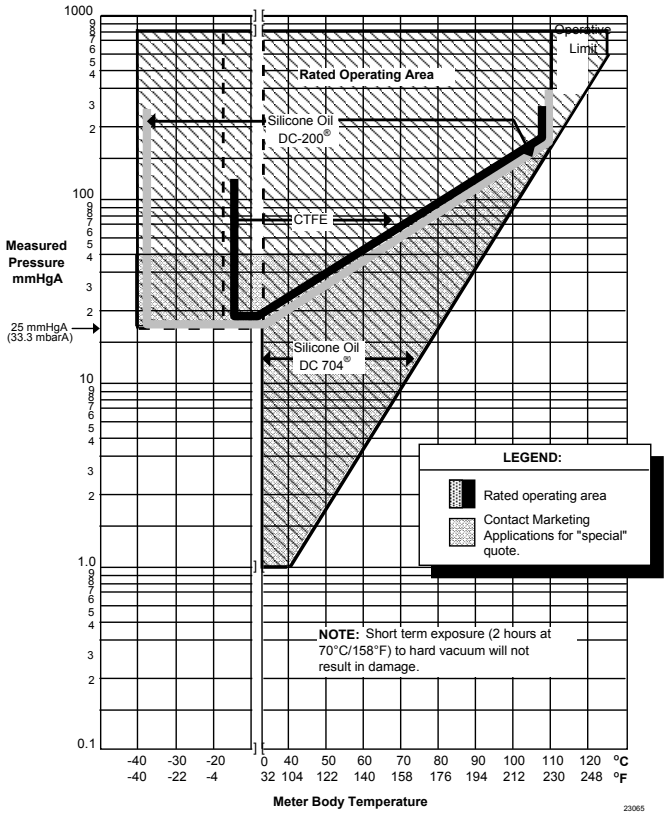
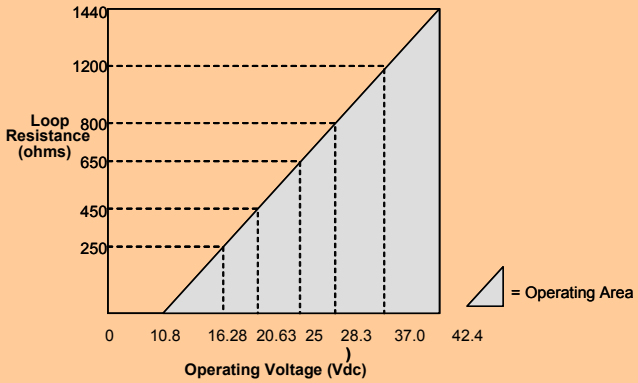


Figure 2 – Measured pressure versus meter body temperature chart for STA822, 82L



R_{Lmax} = 45.6 x (Power Supply Voltage – 10.8)

Note: A minimum of 250 ohms of loop resistance is required to support communications. Loop resistance = barrier resistance + wire resistance + receiver resistance.

Figure 3 - Supply voltage and loop resistance chart & calculations

Performance Under Rated Conditions – All Models

Parameter	Description
Analog Output **Digital Communications**:	Two-wire, 4 to 20 mA (HART & DE Transmitters only) Honeywell DE, HART 7 protocol or FOUNDATION Fieldbus ITK 6.0.1 compliant All transmitters, irrespective of protocol have polarity insensitive connection.
Output Failure Modes	**Honeywell Standard:** / **NAMUR NE 43 Compliance**: **Normal Limits:** 3.8 – 20.8 mA / 3.8 – 20.5 mA **Failure Mode:** ≤ 3.6 mA and ≥ 21.0 mA / ≤ 3.6 mA and ≥ 21.0 mA
Supply Voltage Effect	0.005% of span per volt.
Transmitter Turn on Time **(includes power up & test algorithms)**	HART or DE: 2.5 sec Foundation Fieldbus: Host dependant
Response Time (delay + time constant)	**DE/HART Protocol**: 80ms **FOUNDATION Fieldbus**: 150ms (Host Dependant)
Damping Time Constant	**HART:** Adjustable from 0 to 32 seconds in 0.1 increments. **Default Value:** 0.5 seconds **DE:** Discrete values 0, .16, .32, .48, 1, 2, 4, 8, 16, 32 seconds. **Default Value:** 0.48 seconds
Vibration Effect	Less than +/- 0.1% of URL w/o damping Per IEC60770-1 field or pipeline, high vibration level (10-2000Hz: 0.21 displacement/3g max acceleration)
Electromagnetic Compatibility	Meets IEC61326
Lightning Protection Option	**Leakage Current:** 10uA max @ 42.4VDC 93C **Impulse rating:** 8/20uS 5000A (>10 strikes) 10000A (1 strike min.) 10/1000uS 200A (> 300 strikes)

Materials Specifications (see model selection guide for availability/restrictions with various models)

Parameter	Description
Barrier Diaphragms Material	**STA800**: 316L SS, Hastelloy® C-276[2], Monel® 400[3], Tantalum, Gold-plated 316L SS, Gold-plated Hastelloy® C-276, Gold-plated Monel® 400 **STA80L**: 316L SS, Hastelloy C-276
Process Head Material	**STA800**: Carbon Steel (Zinc Plated), 316 SS[4], Hastelloy® C-276[6], Monel® 400[7] **STG80L:** 316 SS[4], Hastelloy C-276[6]
Vent/Drain Valves & Plugs [1]	**STA800:**316 SS[4], Hastelloy C-276[2], Monel 400[7] **STA80L:** N/A
Head Gaskets	**STA800:** Glass-filled PTFE standard. Viton® and graphite are optional. **STA80L:** N/A
Meter Body Bolting	**STA800:** Carbon Steel (Zinc plated) standard. Options include 316 SS, NACE A286 SS bolts and nuts or NACE A286 SS bolts and 304 SS nuts **STA80L:** N/A
Mounting Bracket	Carbon Steel (Zinc-plated) or 304 Stainless Steel angle bracket or Carbon Steel flat bracket available .with 2" pipe bracket. See Figure 3
Fill Fluid	Silicone DC® 200 oil or CTFE (Chlorotrifluoroethylene).
Electronic Housing	Pure Polyester Powder Coated Low Copper (<0.6%)-Aluminum. Meets NEMA 4X, IP66, IP67 and NEMA 7 (explosion proof). All stainless steel housing is optional.
Process Connections	**STA800:** ½ -inch NPT(female), DIN 19213 (standard) **STA80L:** ½ -inch NPT(female), ½ -inch NPT male, 9/16 Aminco, DIN19213
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Dimensions	See Figure 4.
Net Weight	**STA800:** 8.3 pounds (3.8 Kg). **STA80L:** 3.6 pounds (1.6 Kg) with Aluminum Housing

[1] Vent/Drains are sealed with Teflon®
[2] Hastelloy® C-276 or UNS N10276
[3] Monel® 400 or UNS N04400
[4] Supplied as 316 SS or as Grade CF8M, the casting equivalent of 316 SS.
[5] Carbon Steel heads are zinc-plated and not recommended for water service due to hydrogen migration. For that service, use 316 stainless steel wetted Process Heads.
[6] Hastelloy® C-276 or UNS N10276. Supplied as indicated or as Grade CW12MW, the casting equivalent of Hastelloy® C-276
[7] Monel® 400 or UNS N04400. Supplied as indicated or as Grade M30C, the casting equivalent of Monel® 400

Communications Protocols & Diagnostics

HART Protocol

Version:

HART 7

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See figure 2

Minimum Load: 0 ohms. (For handheld communications a minimum load of 250 ohms is required)

Foundation Fieldbus (FF)

Power Supply Requirements

Voltage: 9.0 to 32.0Vdc at terminals

Steady State Current: 17.6mAdc

Software Download Current: 27.4mAdc

Available Function Blocks

Block Type	Qty	Execution Time
Resource	1	n/a
Transducer	1	n/a
Diagnostic	1	n/a
Analog Input	1*	30 ms
PID w/Autotune	1	45 ms
Integrator	1	30 ms
Signal Char (SC)	1	30 ms
LCD Display	1	n/a
Flow Block	1	30 ms
Input Selector	1	30 ms
Arithmetic	1	30 ms

* AI block may have two (2) additional instantiations.

All available function blocks adhere to FOUNDATION Fieldbus standards. PID blocks support ideal & robust PID algorithms with full implementation of Auto-tuning.

Link Active Scheduler

Transmitters can perform as a backup Link Active Scheduler and take over when the host is disconnected. Acting as a LAS, the device ensures scheduled data transfers typically used for the regular, cyclic transfer of control loop data between devices on the Fieldbus.

Number of Devices/Segment

Entity IS model: 6 devices/segment

Schedule Entries

18 maximum schedule entries

Number of VCR's: 24 max

Compliance Testing: Tested according to ITK 6.0.1

Software Download

Utilizes Class-3 of the Common Software Download procedure as per FF-883 which allows the field devices of any manufacturer to receive software upgrades from any host.

Honeywell Digitally Enhanced (DE)

DE is a Honeywell proprietary protocol which provides digital communications between Honeywell DE enabled field devices and Hosts.

Power Supply

Voltage: 10.8 to 42.4Vdc at terminals

Load: Maximum 1440 ohms See figure 2

Standard Diagnostics

ST 800 top level diagnostics are reported as either critical or non-critical and readable via the DD/DTM tools or integral display as shown below.

Critical Diagnostics		
HART DD/DTM tools	**Advanced Display**	**Basic Display**
Electronic Module DAC Failure	Electronics Module fault	Electronics Module fault
Meter Body NVM Corrupt	Meterbody fault	Meterbody fault
Config Data Corrupt	Electronics Module fault	Electronics Module fault
Electronic Module Diag Failure	Electronics Module fault	Electronics Module fault
Meter Body Critical Failure	Meterbody fault	Meterbody fault
Sensor Comm Timeout	Meterbody Comm fault	Meterbody Comm fault

Non-Critical Diagnostics		
HART DD/DTM tools	**Advanced Display**	**Basic Display**
Display Failure	n/a	n/a
Electronic Module Comm Failure	n/a	n/a
Meter Body Excess Correct	Zero Correct (OK or EXCESSIVE) Span Correct (OK or EXCESSIVE)	n/a
Sensor Over Temperature	Meterbody Temp (OK, OVER TEMP)	n/a
Fixed Current Mode	Analog Out mode (Fixed or Normal)	n/a
PV Out of Range	Primary PV (OK or OVERLOAD)	n/a
No Factory Calibration	Factory Cal (OK, NO FACTORY CAL)	n/a
No DAC Compensation	DAC Temp Comp (OK, NO COMPENSATION)	n/a
LRV Set Error – Zero Config Button	n/a	n/a
URV Set Error – Span Config Button	n/a	n/a
AO Out of Range	n/a	n/a
Loop Current Noise	n/a	n/a
Meter Body Unreliable Comm	Meterbody Comm (OK, SUSPECT)	n/a
Tamper Alarm	n/a	n/a
No DAC Calibration	n/a	n/a
Sensor Supply Voltage Low	Supply Voltage (OK, LOW, or HIGH)	n/a

Refer to ST 800 diagnostics tech note for additional level diagnostics.

Other Certification Options

Materials

- NACE MRO175, MRO103, ISO15156

Approval Certifications:

AGENCY	TYPE OF PROTECTION	COMM. OPTION	FIELD PARAMETERS	AMBIENT TEMP (Ta)
FM Approvals™	**Explosionproof:** Class I, Division 1, Groups A, B, C, D; **Dust Ignition Proof:** Class II, III, Division 1, Groups E, F, G; T4 Class I, Zone 1/2, AEx d IIC T4 Class II, Zone 21, AEx tb IIIC T 95°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G: T4 Class I, Zone 0, AEx ia IIC T4 Class II, Zone 20, AEx ta IIIC T 95°C IP 66	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D locations, Class I, Zone 2, AEx nA IIC T4 Class II, Zone 22, AEx tc IIIC T 95°C IP 66	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
Canadian Standards Association (CSA)	**Explosion Proof:** Class I, Division 1, Groups A, B, C, D; **Dust Ignition Proof:** Class II, III, Division 1, Groups E, F, G; T4 Ex d IIC T4 Ex tb IIIC T 95°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Class I, II, III, Division 1, Groups A, B, C, D, E, F, G; T4 Ex nA IIC T4 Ex tc IIIC T 95°C IP 66	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Class I, Division 2, Groups A, B, C, D; T4 Ex nA IIC T4 Ex tc IIIC T 95°C IP 66	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus- FNICO	Note 1	-50 °C to 85°C
	Enclosure: Type 4X/ IP66/ IP67	All	All	-
	Canadian Registration Number (CRN):	All models except STG89L, STG870 and have been registered in all provinces and territories in Canada and are marked CRN: 0F8914.5C.		

Approval Certifications: (Continued)

ATEX	**Flameproof:** II 1/2 G Ex d IIC T4 II 2 D Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: II 1 G Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: II 3 G Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 40°C
	Enclosure: IP66/ IP67	All	All	-
IECEx (World)	**Flameproof :** Ga/Gb Ex d IIC T4 Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
SAEx (South Africa)	**Flameproof :** Ga/Gb Ex d IIC T4 Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure: IP66/ IP67	All	All	-
INMETRO (Brazil)	**Flameproof:** Br- Ga/Gb Ex d IIC T4 Br- Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Br- Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure : IP 66/67	All	All	-

NEPSI (China)	**Flameproof:** Br- Ga/Gb Ex d IIC T4 Br- Ex tb IIIC T 85°C IP 66	All	Note 1	-50 °C to 85°C
	Intrinsically Safe: Br- Ex ia IIC T4	4-20 mA / DE/ HART	Note 2a	-50 °C to 70°C
		Foundation Fieldbus	Note 2b	-50 °C to 70°C
	Nonincendive: Ex nA IIC T4	4-20 mA / DE/ HART	Note 1	-50 °C to 85°C
		Foundation Fieldbus	Note 1	-50 °C to 85°C
	Enclosure : IP 66/67	All	All	-

Notes:

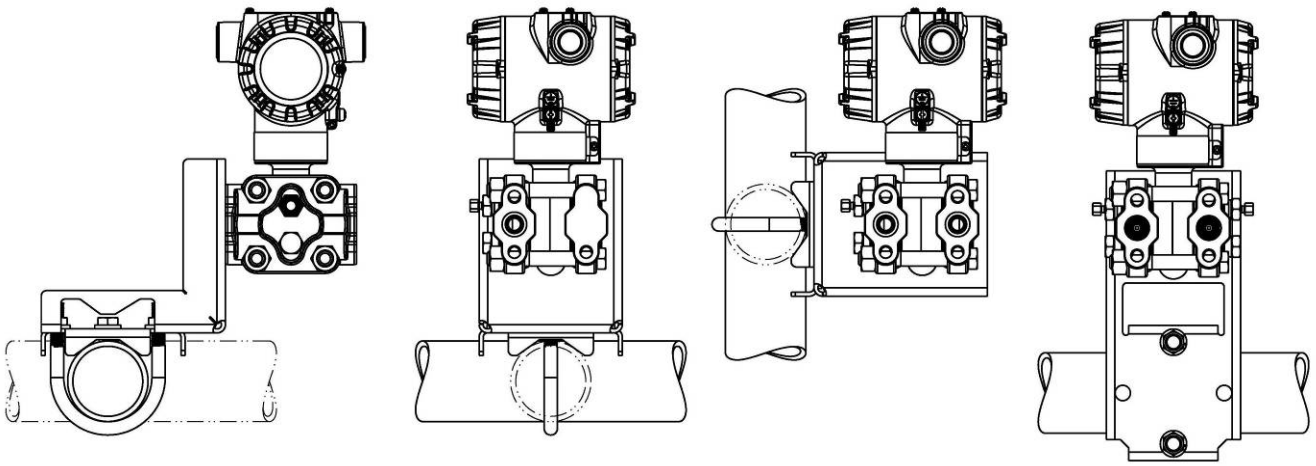
1. Operating Parameters:
   Voltage= 11 to 42 V DC Current= 4-20 mA Normal (3.8 – 23 mA Faults)
   = 10 to 30 V (FF) = 30 mA (FF)
2. Intrinsically Safe Entity Parameters
   a. Analog/ DE/ HART Entity Values:
   Vmax= Ui = 30V Imax= Ii= 105mA Ci = 4.2nF Li = 0 Pi =0.9W
   b. Foundation Fieldbus- Entity Values
   Vmax= Ui = 30V Imax= Ii= 225mA Ci = 0nF Li = 0 Pi =1W

Marine Certificates	This certificate defines the certifications covered for the ST 800 Pressure Transmitter family of products, including the SMV 800 Smart Multivariable Transmitter. It represents the compilation of the five certificates Honeywell currently has covering the certification of these products into marine applications. For ST 800 Smart Pressure Transmitter and SMV800 Smart Multivarible Transmitter
	American Bureau of Shipping (ABS) - 2009 Steel Vessel Rules 1-1-4/3.7, 4-6-2/5.15, 4-8-3/13 & 13.5, 4-8-4/27.5.1, 4-9-7/13. Certificate number: 04-HS417416-PDA
	Bureau Veritas (BV) - Product Code: 389:1H. Certificate number: 12660/B0 BV
	Det Norske Veritas (DNV) - Location Classes: Temperature D, Humidity B, Vibration A, EMC B, Enclosure C. For salt spray exposure; enclosure of 316 SST or 2-part epoxy protection with 316 SST bolts to be applied. Certificate number: A-11476
	Korean Register of Shipping (KR) - Certificate number: LOX17743-AE001
	Lloyd's Register (LR) - Certificate number: 02/60001(E1) & (E2)
SIL 2/3 Certification	IEC 61508 SIL 2 for non-redundant use and SIL 3 for redundant use according to EXIDA and TÜV Nord Sys Tec GmbH & Co. KG under the following standards: IEC61508-1: 2010; IEC 61508-2: 2010; IEC61508-3: 2010.

Mounting & Dimensional Drawings)

Reference Dimensions: millimeters / inches

Mounting Configurations (Dual head design)



Dimensions (Dual head design)

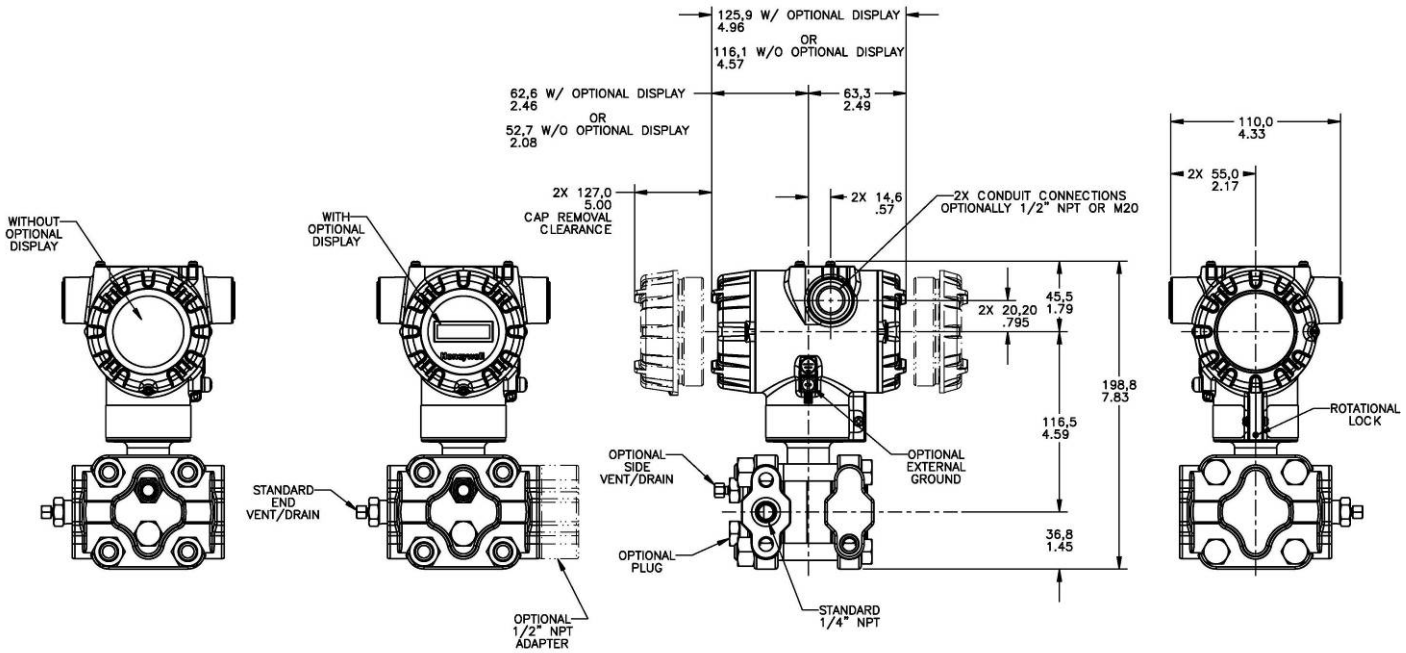
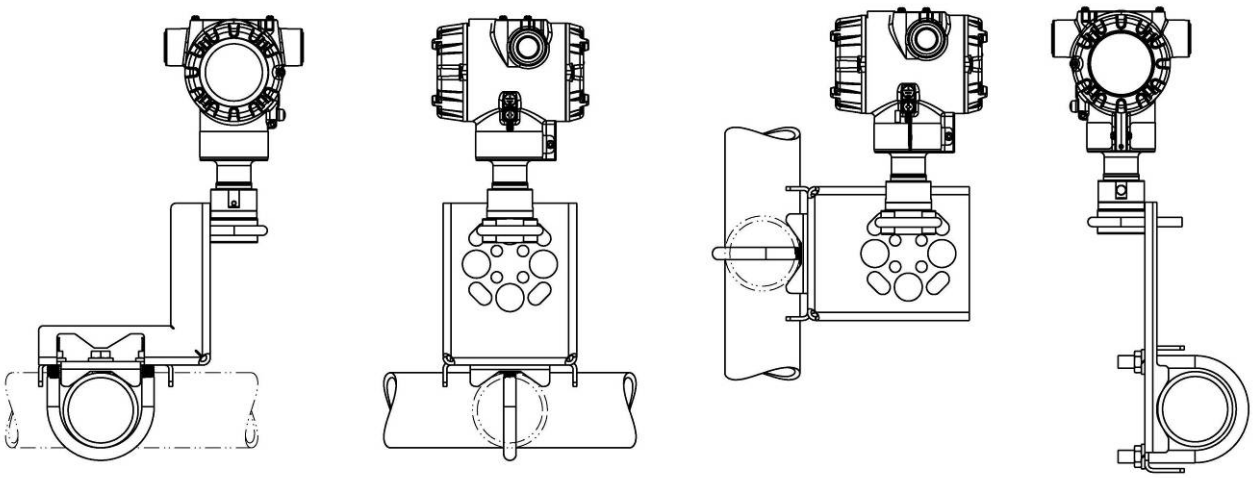


Figure 4 – Typical mounting dimensions of STA822 & STA840 for reference

Reference Dimensions: $\frac{\text{millimeters}}{\text{inches}}$

Mounting Configurations (Inline Designs)



Dimension (Inline Design)

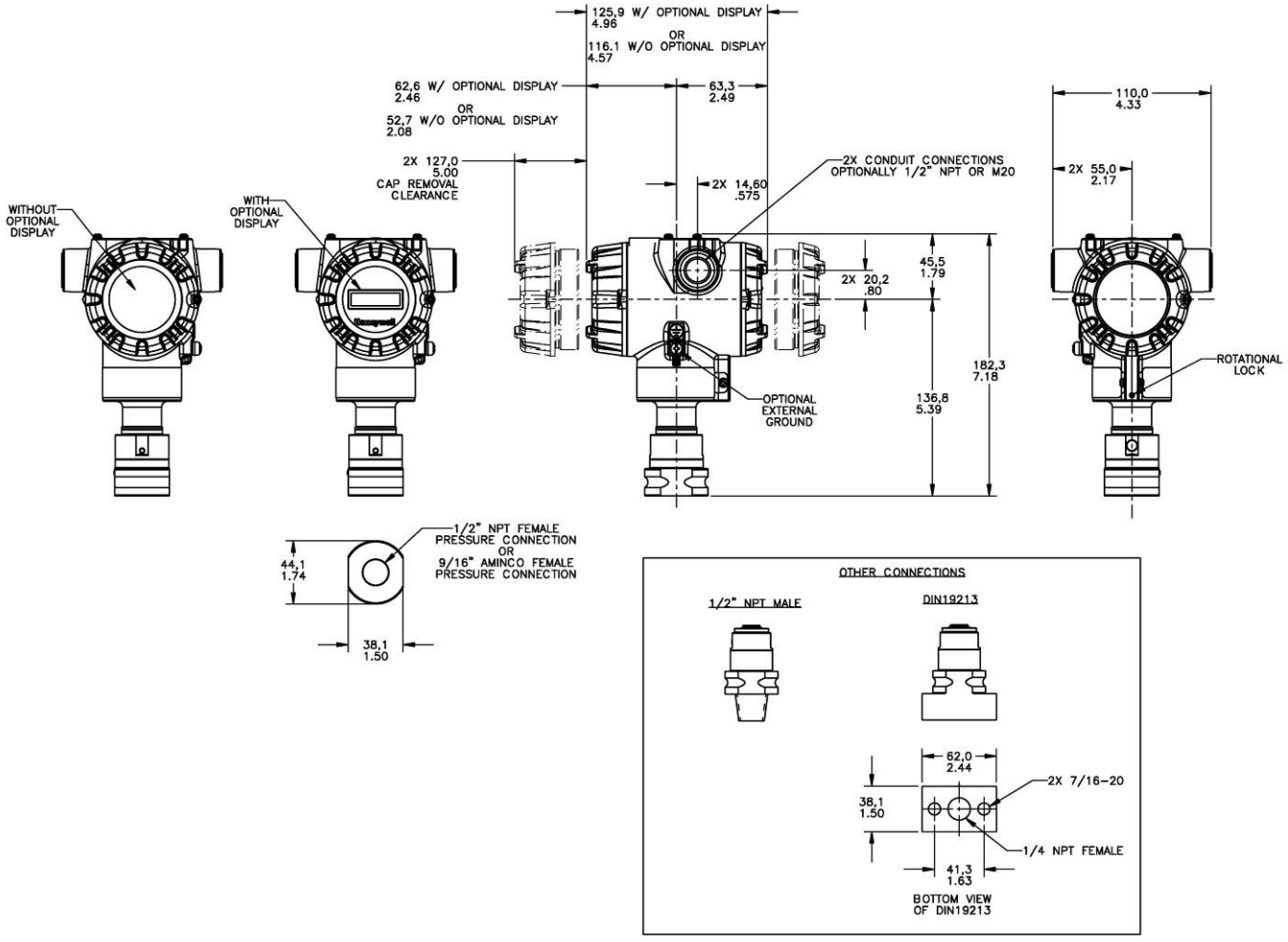


Figure 5 – Typical mounting dimensions of STA82L, STA84L, & STA87L for reference

Model Selection Guides are subject to change and are inserted into the specifications as guidance only.
Prior to specifying or ordering a model check for the latest revision Model Selection Guides which are published at:
www.honeywellprocess.com/en-US/pages/default.aspx

Model Selection Guide

Model STA800 & STA80L
Absolute Pressure Transmitters
Model Selection Guide

34-ST-16U-85
Issue 1
Page 1 of 4

Instructions: Make selections from all Tables using column below the proper arrow. Asterisk indicates availability. Letter (a) refers to restrictions highlighted in the restrictions table. Tables delimited with dashes.

Key	I	II	III	IV	V	VI	VII	VIII (Optional)	IX
STA _ _ _	_ _ _ _ _ _ _	_	_	_ _ _	_ _ _	_	_ _ _ _ _	_ _-_ _-_ _	0 0 0 0

KEY NUMBER	URL/Max Span	LRL	Min Span	Units
Absolute Dual Head	780 (1040)	0 (0)	50 (65.0)	mm HgA (mbarA)
	500 (35)	0 (0)	5 (.35)	psia (barA)
Absolute In-Line	780 (1040)	0 (0)	50 (65.0)	mm HgA (mbarA)
	500 (35)	0 (0)	5 (.35)	psia (barA)
	3000 (210)	0 (0)	30 (2.1)	psia (barA)

Selection			
STA822	↓		
STA840	↓		
STA82L		↓	√
STA84L		↓	√
STA87L		↓	√

TABLE I	METER BODY SELECTIONS					
	Process Head/Reference Head Mat'l		Barrier Diaphragm Material			
a. Process Head & Diaphragm Materials	Plated Carbon Steel / Carbon Steel	Plated	316L SS	A _ _ _ _ _	*	√
			Hastelloy® C - 276	B _ _ _ _ _	*	
			Monel 400®	C _ _ _ _ _	a	
			Tantalum	D _ _ _ _ _	*	
			Gold Plated 316L SS	1 _ _ _ _ _	*	
			Gold Plated Hastelloy C-276	2 _ _ _ _ _	*	
			Gold Plated Monel 400	3 _ _ _ _ _	a	
	316 Stainless Steel / Stainless Steel	316	316L SS	E _ _ _ _ _	*	√
			Hastelloy C - 276	F _ _ _ _ _	*	*
			Monel 400	G _ _ _ _ _	a	
			Tantalum	H _ _ _ _ _	*	
			Gold Plated 316L SS	4 _ _ _ _ _	*	
			Gold Plated Hastelloy C-276	5 _ _ _ _ _	*	
			Gold Plated Monel 400	6 _ _ _ _ _	a	
	Hastelloy C - 276 / Stainless Steel	316	Hastelloy C - 276	J _ _ _ _ _	*	
			Tantalum	K _ _ _ _ _	*	
			Gold Plated Hastelloy C-276	7 _ _ _ _ _	*	
	Monel 400 / 316 Stainless Steel		Monel 400	L _ _ _ _ _	a	
			Gold Plated Monel 400	8 _ _ _ _ _	a	
b. Fill Fluid	Silicone Oil DC-200			_ 1 _ _ _ _	*	* √
	Fluorinated Oil CTFE			_ 2 _ _ _ _	*	*
	Size/Type		Material			
c. Process Connection	9/16" Aminco		Same as Process Head	_ _ A _ _ _		*
	1/2" NPT (female)		Same as Process Head [1a]	_ _ G _ _ _	*	* √
	1/2" NPT (male)		Same as Process Head	_ _ H _ _ _		*
	DIN 19213 (1/4" female NPT)		Same as Process Head	_ _ D _ _ _	*	*
d. Bolt/Nuts Materials	None			_ _ _ 0 _ _		* √
	Carbon Steel			_ _ _ C _ _	a	√
	316 SS			_ _ _ S _ _	a	√
	Grade 660 (NACE A286) with NACE 304 SS Nuts			_ _ _ N _ _	*	√
	Grade 660 (NACE A286) Bolts & Nuts			_ _ _ K _ _	p	√
	Monel K500			_ _ _ M _ _	r	
	Super Duplex			_ _ _ D _ _	p	
	B7M			_ _ _ B _ _	*	
e. Vent/Drain Type/Location	Head Type	Vent/Drain Location	Vent Material			
	None	None	None	_ _ _ _ 0 _		* √
	Single Ended	None	None	_ _ _ _ 1 _	*	
	Single Ended	Side w/Vent	Matches Head Material[1]	_ _ _ _ 2 _	*	
	Single Ended	Side w/Center Vent	Stainless Steel Only	_ _ _ _ 3 _	t	
	Dual Ended	End w/Vent	Matches Head Material[1]	_ _ _ _ 4 _	*	
	Dual Ended	End w/Center Vent	Stainless Steel Only	_ _ _ _ 5 _	t	
	Dual Ended	Side w/ Vent & End w/Plug	Matches Head Material[1]	_ _ _ _ 6 _	*	
f. Gasket Materials	None			_ _ _ _ _ 0		* √
	Teflon® or PTFE (Glass Filled)			_ _ _ _ _ A	*	
	Viton®			_ _ _ _ _ B	*	
	Graphite			_ _ _ _ _ C	*	

[1] Except Carbon Steel Heads shall use 316SS Vent/Drain & Plugs
[1a] STA822,840 supplied via 1/2" flange adapter same material as process head except carbon steel shall use 316 SS

Indicates Models with best delivery √

Honeywell Field Products, 512 Virginia Drive, Fort Washington, Pennsylvania 19034

STA87L
STA82L
STA84L
STA822
STA840

TABLE II	Meter Body & Connection Orientation					
Head/Connect Orientation	Standard	High Side Left, Low Side Right[2] / Std Head Orientation	1	*	*	√
	Reversed	Low Side Left, High Side Right[2] / Std Head Orientation	2	*		√
	90/Standard	High Side Left, Low Side Right↙ / 90° Head Rotation	3	h		

TABLE III	AGENCY APPROVALS				
Approvals	No Approvals Required	0	*	*	√
	<FM> Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	A	*	*	√
	CSA Explosion proof, Intrinsically Safe, Non-incendive, & Dustproof	B	*	*	√
	ATEX Explosion proof, Intrinsically Safe & Non-incendive	C	*	*	√
	IECEx Explosion proof, Intrinsically Safe & Non-incendive	D	*	*	√
	NEPSI Explosion proof, Intrinsically Safe & Non-incendive	G	*	*	√

TABLE IV	TRANSMITTER ELECTRONICS SELECTIONS					
a. Electronic Housing Material & Connection Type	Material	Connection	Lightning Protection			
	Polyester Painted Aluminum	1/2 NPT	None	A _ _	*	*	√
	Polyester Painted Aluminum	M20	None	B _ _	*	*	√
	Polyester Painted Aluminum	1/2 NPT	Yes	C _ _	*	*	√
	Polyester Painted Aluminum	M20	Yes	D _ _	*	*	√
b. Output/ Protocol	Analog Output	Digital Protocol				
	4-20mA dc	HART Protocol		_ H _	*	*	√
	4-20mA dc	DE Protocol		_ D _	*	*	√
	none	Foundation Fieldbus		_ F _	*	*	
c. Customer Interface Selections	Indicator	Ext Zero, Span & Config Buttons	Languages			
	None	None	None	_ _ 0	*	*	√
	None	Yes (Zero/Span Only)	None	_ _ A	f	f	√
	Basic	None	EN	_ _ B	*	*	√
	Basic	Yes	EN	_ _ C	*	*	√
	Advanced	None	EN, GR, FR, SP, **RU**	_ _ D	*	*	√
	Advanced	Yes	EN, GR, FR, SP, **RU**	_ _ E	*	*	√

TABLE V	CONFIGURATION SELECTIONS						
a. App S/W	Diagnostics						
	Standard Diagnostics			1 _ _	*	*	√
b. Output Limit, Failsafe & Write Protect Settings	Write Protect	Fail Mode	High & Low Output Limits[3]				
	Disabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 1 _	f	f	√
	Disabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 2 _	f	f	√
	Enabled	High> 21.0mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 3 _	f	f	√
	Enabled	Low< 3.6mAdc	Honeywell Std (3.8 - 20.8 mAdc)	_ 4 _	f	f	√
	Enabled	N/A	N/A Fieldbus or Profibus	_ 5 _	g	g	√
	Disabled	N/A	N/A Fieldbus or Profibus	_ 6 _	g	g	√
c. General Configuration	General Configuration						
	Factory Standard			_ _ S	*	*	√
	Customer Configuration (Unit Data Required)			_ _ C	*	*	

[2] Left side/Right side as viewed from the customer connection perspective

[3] NAMUR Output Limits 3.8 - 20.5mAdc can be configured by the custom

STA87L
STA82L
STA84L
STA822
STA840

TABLE VI	CALIBRATION & ACCURACY SELECTIONS						
a. Accuracy and Calibration	Accuracy	Calibrated Range	Calibration Qty				
	Standard	Factory Std	Single Calibration	A	*	*	√
	Standard	Custom (Unit Data Required)	Single Calibration	B	*	*	√

TABLE VII	ACCESSORY SELECTIONS						
a. Mounting Bracket	Bracket Type	Material					
	None	None		0 _ _ _	*	*	√
	Angle Bracket	Carbon Steel		1 _ _ _	*	*	√
	Angle Bracket	304 SS		2 _ _ _	*	*	√
	Marine Approved Angle Bracket	304 SS		4 _ _ _	*	*	√
	Flat Bracket	Carbon Steel		5 _ _ _	*	*	√
	Flat Bracket	304 SS		6 _ _ _	*	*	√
b. Customer Tag	Customer Tag Type						
	No customer tag			_ 0 _ _	*	*	√
	One Wired Stainless Steel Tag (Up to 4 lines 28char/line)			_ 1 _ _	*	*	√
	Two Wired Stainless Steel Tag (Up to 4 lines 28 char/line)			_ 2 _ _	*	*	√
c. Unassembled Conduit Plugs & Adapters	Unassembled Conduit Plugs & Adapters						
	No Conduit Plugs or Adapters Required			_ _ A0	*	*	√
	1/2 NPT Male to 3/4 NPT Female 316 SS Certified Conduit Adapter			_ _ A2	n	n	√
	1/2 NPT 316 SS Certified Conduit Plug			_ _ A6	n	n	√
	M20 316 SS Certified Conduit Plug			_ _ A7	m	m	√
	Minifast® 4 pin (1/2 NPT) (not suitable for X-Proof applications)			_ _ A8	n	n	
	Minifast® 4 pin (M20) (not suitable for X-Proof applications)			_ _ A9	m	m	

TABLE VIII	OTHER Certifications & Options: (String in sequence comma delimited (XX, XX, XX,....)							
Certifications & Warranty	NACE MR0175; MR0103; ISO15156 (FC33338) Process wetted parts only			FG	c	c	b	√
	NACE MR0175; MR0103; ISO15156 (FC33339) Process wetted and non-wetted parts			F7	c	c		√
	Marine (DNV, ABS, BV, KR, LR) (FC33340)			MT	d	d		√
	EN10204 Type 3.1 Material Traceability (FC33341)			FX	*	*		√
	Certificate of Conformance (F3391)			F3	*	*	b	√
	Calibration Test Report & Certificate of Conformance (F3399)			F1	*	*		√
	Certificate of Origin (F0195)			F5	*	*		√
	FMEDA (SIL 2/3) Certification (FC33337)			FE	j	j		√
	Over-Pressure Leak Test Certificate (1.5X MAWP) (F3392)			TP	*	*		
	Cert Clean for O_2 or CL_2 service per ASTM G93			OX	e	e		
	Extended Warranty Additional 1 year			01	*	*		√
	Extended Warranty Additional 2 years			02	*	*		√
	Extended Warranty Additional 3 years			03	*	*	b	√
	Extended Warranty Additional 4 years			04	*	*		√
	Extended Warranty Additional 15 years			15	*	*		√

TABLE IX	Manufacturing Specials		
Factory	Factory Identification	0 0 0 0	* *

RESTRICTIONS

Restriction Letter	Available Only with		Not Available with	
	Table	Selection(s)	Table	Selection(s)
a			VIII	FG, F7
c	I d	_ _ _ 0,N,K,D,B _ _ _	I a	C, 3, G, 6, 8, L, _ _ _ _
d			VIIa	1,2,5,6 _ _
e	Ib	_ 2 _ _ _ _ _		
f			IV b	_ F _
g			IVb	_ H, D _
h			Ie	_ _ _ _ 4,5,6 _ _
j	IV b	_ H _	Vb	_ 1,2,6 _
m	IV a	B,D _ _		
n	IV a	A,C _ _		
p			III	B - No CRN number available
r			VIII	F7, FG
			III	B - No CRN number available
t			1a	J, K, 7, L, 8
b	Select Only one option from this group			

Sales and Service

For application assistance, current specifications, pricing, or name of the nearest Authorized Distributor, contact one of the offices below.

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1300-36-04-70

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Specifications are subject to change without notice.

For More Information

Learn more about how Honeywell's SmartLine Smart Pressure Transmitters can increase performance, reduce downtime and decrease configuration costs, visit our website www.honeywellprocess.com or contact your Honeywell account manager.

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