Bourdon Tube Pressure Gauges Solid-Front Process Gauge - Direct Drive Type 232.34DD

WIKA Datasheet 232.34DD

Applications

- Where high dynamic pressure pulsations, vibration, or shock are present
- Suitable for corrosive environments and gaseous or liquid media that will not obstruct the pressure system
- Process industry: chemical, petrochemical, refining, power stations, mining, environmental technology, mechanical engineering and plant construction

Special Features

- Excellent load-cycle stability and shock resistance
- Movement-less direct drive Bourdon tube
- Positive pressure ranges to 20,000 psi
- Full vacuum safe
- Helium leak tested

200 250 300 150 350 400 50 450

Bourdon Tube Pressure Gauge Model 232.34DD

Standard Features

Design

ASME B40.100

Sizes

41/2" (115 mm) dial size

Accuracy class

 \pm 0.5% of span (ASME B40.100 Grade 2A) Ranges 0/10,000 psi and up \pm 1% of span (ASME B40.100 Grade 1A)

Ranges

Vacuum / Compound to 300 psi Pressure from 0/30 psi to 0/20,000 psi 1)

Working pressure

Steady: full scale value
Fluctuating: 0.9 x full scale value
Short time: 1.5 x full scale value

Operating temperature

Ambient: -65°F to +190°F Medium: -65°F to +400°F

Temperature error

Additional error when temperature changes from reference temperature of 68°F (20°C) $\pm 0.4\%$ of full span for every 18°F (10°C) rising or falling.

Weather protection

Weather resistant (NEMA 3 / IP54)

Pressure connection

Material: 316 SS

Lower mount (LM) and lower back mount (LBM)

1/4" or 1/2" NPT

Bourdon tube / wetted parts

Material: Inconel X-750 316L SS socket & capillary

All connection micro-brazed, welded & helium leak tested

Filter

Porous metal disk - 316 SS Porosity: 25 to 50 microns

Dia

White aluminum with black lettering and stop-pin at 6 o'clock



 $^{^{1)}}$ Accuracy of range 0/20,000 psi \pm 2% of full span

Pointer

Black aluminum, micro-adjustable

Case

Yellow fiberglass-reinforced thermoplastic (PBTP) Solid front, blowout back

Turret-style case with built in rear flange lugs

Window

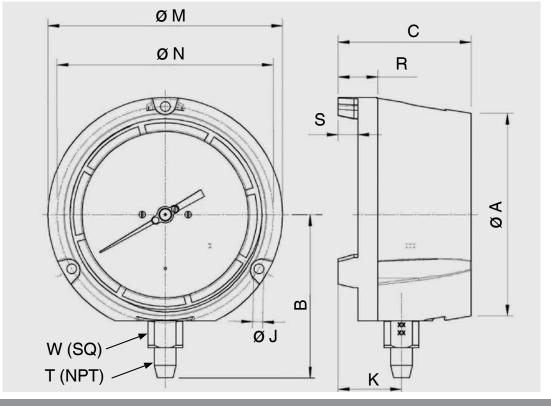
Clear acrylic with Buna-N gasket

External zero adjustment screw located on window

Optional extras

- Tempered safety glass (gauge will not come with external zero adjustment)
- Viton isolator for connection (not recommended for gases or vacuum service)
- EPDM isolator for connection (not recommended for gases or vacuum service)
- Filter 316 SS porous metal disk 25 to 50 microns (one included with each gauge)
- Oxygen cleaned to ASME B40.100 Level IV
- Other pressure connections
- Other pressure scales (bar, KPa, MPa, kg/cm² and dual scales)
- Custom dial layout
- Panel mounting kit (field assembly)
- NEMA 4 / IP65 weather protection
- Diaphragm seals

Dimensions



Size															
		Α	В	С	D		K	L	M	Ν	R	S	Т	W	Weight ¹
4.5"	mm	128	103	84	120.3	6.3	40	28.5	148	136.5	25	12.5		22	2 lb.
	in	5	4.06	3.31	4.74	0.248	1.57	1.12	5.83	5.37	0.99	0.49	*1/2"	0.87	2 lb.

^{*} Or 1/4

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The specifications given in this document represent the state of engineering at the time of publishing. We reserve the right to make modifications to the specifications and materials.



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WIKA Datasheet 232.34DD · 7/2013

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¹ Weight without optional accessories